

COMPLETE LIST OF PARTS  
FOR  
MACHINE NO. 271W2

LIST OF PARTS COMPLETE

FOR

MACHINE NO. 271W2

MAKES STRAIGHT PURL OR WHIP STITCH BUTTONHOLES WITH  
ELONGATED BARRED ENDS ON FABRICS FOR SHIRTS,  
DRESSES, PAJAMAS, ETC.

HIGH SPEED MACHINE WITH POSITIVE GEAR DRIVEN  
CONTINUOUS FEED MECHANISM. TWO SPEED DRIVE.  
LUBRICATED ROTARY HOOK WITH MECHANICAL OPENER.  
AUTOMATIC KNIFE DISENGAGING LEVER MECHANISM.

KNIVES FROM 3/8 TO 3/4 IN. LONG.

AUTOMATICALLY CUTS AND HOLDS THE NEEDLE  
THREAD AND CUTS THE BOBBIN THREAD AND  
THE BUTTONHOLE AFTER STITCHING.

STITCH GEARS FOR 120 STITCHES (NEEDLE DIPS), CHANGED  
WITHOUT THE USE OF TOOLS. STITCH GEARS  
FOR 60 TO 360 STITCHES MAY BE SUPPLIED  
IF SPECIFIED ON THE ORDER.

NOTE: THIS MACHINE CAN BE FURNISHED FOR MAKING  
ELONGATED BARRED END BUTTONHOLES FROM 1/2  
INCH TO 1 INCH LONG.

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<u>Part Number</u>	<u>Description</u>
*271836	Arm with 24081
8582	Arm Dowel Pin (2)
271502	Arm Oil Wick
271503	Arm Oil Wick Retainer
190D	Arm Oil Wick Retainer Screw
271504	Arm Oil Wick Support Spring
190D	Arm Oil Wick Support Spring Screw
271505	Arm Reservoir Oiling Felt
748E	Arm Screw (back) (2)
868E	Arm Screw (front) (2)
271506	Arm Shaft
* 24081	Arm Shaft Bushing (front)
271508	Arm Shaft Bushing (front) Oil Packing (wick)
235706	Arm Shaft Bushing (front) Oil Wick
271509	Arm Shaft Bushing (front) Oiling Felt
271733	Arm Shaft Flanged Bushing (back)
271508	Arm Shaft Flanged Bushing (back) Oil Packing (wick)
271507	Arm Shaft Flanged Bushing (back) Oiling Felt
448ALX	Arm Shaft Flanged Bushing (back) Set Screw
271837	Arm Side Cover (left) with two 271804
271804	Arm Side Cover (left) Position Pin
141572X	Arm Side Cover (left) Screw

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<u>Part Number</u>	<u>Description</u>
271511	Arm Side Cover (right)
141572K	Arm Side Cover (right) Screw (2)
271791	Arm Side Cover Insert Cushion (rubber) (8)
271512	Arm Top Cover with 190D and 271761
228661	Arm Top Cover Cushion (rubber) (2)
271514	Arm Top Cover Hinge
934X	Arm Top Cover Hinge Screw (8)
271761	Arm Top Cover Lock Spring
190D	Arm Top Cover Lock Spring Screw
271408	Automatic Knife Disengaging Lever
271782	Automatic Knife Disengaging Lever Bracket
161D	Automatic Knife Disengaging Lever Bracket Screw (2)
974F	Automatic Knife Disengaging Lever Hinge Screw
1698C	Automatic Knife Disengaging Lever Hinge Screw Nut
271967	Automatic Knife Disengaging Lever Stop Washer
271410	Automatic Knife Disengaging Lever Thread Guide
1443F	Automatic Knife Disengaging Lever Thread Guide Screw
271838	Barring Lever
350712C	Barring Lever Hinge Screw
201732C	Barring Lever Hinge Screw Nut
271839	Barring Plate (first bar)
271840	Barring Plate (second bar)



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<u>Part Number</u>	<u>Description</u>
271485	Barring Plate Cam with two 453ALX
40025	Barring Plate Cam Position Pin
453ALX	Barring Plate Cam Set Screw
141644C	Barring Plate Screw (2)
205482	Barring Plate Screw Washer (2)
271929	Barring Point
191F	Barring Point Screw
271517	Barring Shaft
53561C	Barring Shaft Adjusting Lock Nut (2)
271631	Barring Shaft Bushing (lower)
271774	Barring Shaft Bushing (upper)
271518	Barring Shaft Oiling Felt (in Arm)
271755	Barring Shaft Oiling Felt (lower)
271756	Barring Shaft Oiling Felt (lower) Retainer
216D	Barring Shaft Oiling Felt (lower) Retainer Screw
271698	Barring Shaft Oiling Wick
271796	Barring Slide
271943	Barring Slide Operating Plate (adjustable)
223D	Barring Slide Operating Plate (adjustable) Screw (2)
141564C	Barring Slide Operating Plate Adjusting Screw
1607E	Barring Slide Operating Plate Adjusting Screw Nut
271883	Barring Slide Operating Plate (stationary)

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<u>Part Number</u>	<u>Description</u>
228D	Barring Slide Operating Plate (stationary) Screw (2)
271519	Barring Slide Operating Rod
271411	Barring Slide Operating Rod Spring
271413	Barring Slide Operating Rod Spring Bracket
201784X	Barring Slide Operating Rod Spring Bracket Nut
210805	Barring Slide Operating Rod Spring Bracket Washer
350287F	Barring Slide Operating Rod Spring Screw
225734	Barring Slide Operating Rod Spring Screw Washer
271412	Barring Slide Operating Rod Stud
271460	Barring Slide Stop
141670C	Barring Slide Stop Adjusting Screw
1607E	Barring Slide Stop Adjusting Screw Nut
704F	Barring Slide Stop Attaching Screw
271841	Barring Tension Plate (lower)
40043	Barring Tension Plate (lower) Collar with 209ALD
209ALD	Barring Tension Plate (lower) Collar Set Screw
271691	Barring Tension Plate (lower) Spring
271842	Barring Tension Plate (upper)
141628E	Barring Tension Screw Stud
271414	Barring Tension Spring
12400	Barring Tension Spring Guide
1562J	Barring Tension Spring Regulating Nut

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<u>Part Number</u>	<u>Description</u>
271843	Barring Tension Support Bracket with 141628E
190D	Barring Tension Support Bracket Screw (2)
271880	Barring Tie Stitch Plate
141644C	Barring Tie Stitch Plate Screw (4)
206482	Barring Tie Stitch Plate Screw Washer (4)
271886	Barring Trip Lever
271887	Barring Trip Lever Hinge Pin
271888	Barring Trip Lever Plate
196E	Barring Trip Lever Plate Clamping Screw (2)
210962	Barring Trip Lever Spring
271889	Barring Tripping Point
50172C	Barring Tripping Point Lock Screw
271890	Barring Tripping Point Spacer
*271520	Bed with 271799
53569E	Bed Leg Extension (adjustable) Lock Nut
141659E	Bed Leg Extension (adjustable) Screw
271415	Bed Oil Guard with 249883
249883	Bed Oil Guard Oil Tube (brass)
1235F	Bed Oil Guard Screw
271752	Belt Guard Lock Spring Catch
176X	Belt Guard Lock Spring Catch Screw (2)
271977	Belt Shifter with 350287F

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Part Number	<u>Description</u>
271522	Belt Shifter Operating Actuator
1655C	Belt Shifter Operating Actuator Lock Nut
350287F	Belt Shifter Operating Actuator Set Screw
271523	Belt Shifter Operating Block with 350287F
350287F	Belt Shifter Operating Block Set Screw
350287F	Belt Shifter Set Screw
271524	Belt Shifter Shaft
271727	Belt Shifter Shaft Bracket
249858	Belt Shifter Shaft Bracket Extension with 51047E
51047E	Belt Shifter Shaft Bracket Extension Pinch Screw
158E	Belt Shifter Shaft Bracket Extension Screw
350288F	Belt Shifter Shaft Bracket Hinge Screw
23554	Belt Shifter Shaft Bracket Spring
350339E	Belt Shifter Shaft Bracket Spring Screw Stud (2)
271965	Belt Shifter Shaft Bracket Stop
191F	Belt Shifter Shaft Bracket Stop Screw
249861	Belt Shifter Shaft Guide Collar with 237D
2269	Belt Shifter Shaft Guide Collar Position Pin
237D	Belt Shifter Shaft Guide Collar Set Screw
271950	Belt Shifter Shaft Spring
39882	Belt Shifter Stop Washer (nylon)



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<u>Part Number</u>	<u>Description</u>
249863	Belt Shifter Trip Point
756E	Belt Shifter Trip Point Screw
249864	Belt Shifter Trip Stud
271844	Bight Stitch Adjusting Point
141623C	Bight Stitch Adjusting Point Adjusting Screw
1550C	Bight Stitch Adjusting Point Adjusting Screw Nut
350287C	Bight Stitch Adjusting Point Screw
233028	Bobbin
271419	Bobbin Case Base
271784	Bobbin Case Cap with 591F, 141514C and 271964
271785	Bobbin Case Cap complete, Nos. 592E, 210736, 271784 and 271787
271786	Bobbin Case Latch
271787	Bobbin Case Latch 271786 with 210734 and 210735
210735	Bobbin Case Latch Fulcrum Pin
210734	Bobbin Case Latch Lever
210736	Bobbin Case Latch Spring
592E	Bobbin Case Latch Stop Screw
271420	Bobbin Case complete, Nos. 271419 and 271785
271527	Bobbin Case Opener Bracket with 271828, 271829 and 271974
271417	Bobbin Case Opener Bracket Adjusting Collar with 50379

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<u>Part Number</u>	<u>Description</u>
50379	Bobbin Case Opener Bracket Adjusting Collar Set Screw
271832	Bobbin Case Opener Bracket Hinge Stud
271741	Bobbin Case Opener Bracket Hinge Stud Oil Drip Guide
271974	Bobbin Case Opener Bracket Hinge Stud Oiling Felt
141602C	Bobbin Case Opener Bracket Hinge Stud Position Screw
271833	Bobbin Case Opener Bracket Oil Regulating Screw Stud
271828	Bobbin Case Opener Bracket Oiling Felt
271829	Bobbin Case Opener Bracket Oiling Felt Pin
271418	Bobbin Case Stop
201474E	Bobbin Case Stop Screw
271964	Bobbin Case Tension Spring
141514C	Bobbin Case Tension Spring Regulating Screw
591F	Bobbin Case Tension Spring Screw
271845	Clamp Arm with 50166E
271846	Clamp Arm Hinge Block with 141624C
271533	Clamp Arm Hinge Block Pin
227224	Clamp Arm Hinge Block Pin Collar with 201052ALX
201052ALX	Clamp Arm Hinge Block Pin Collar Set Screw
889AL	Clamp Arm Hinge Block Pin Set Screw
141554ALX	Clamp Arm Screw (2)
202622	Clamp Arm Screw Washer (2)



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<u>Part Number</u>	<u>Description</u>
271945	Clamp Carrier with 249735 and two 934X
271924	Clamp Carrier Block with 40007 and four 404D
40007	Clamp Carrier Block Plate
404D	Clamp Carrier Block Plate Screw
271892	Clamp Carrier Connecting Rod
52C	Clamp Carrier Connecting Rod Hinge Screw
271920	Clamp Carrier Guide (left)
756D	Clamp Carrier Guide (left) Screw (long)
1345D	Clamp Carrier Guide (left) Screw (short)
271922	Clamp Carrier Guide (right)
1230F	Clamp Carrier Guide (right) Screw (2)
249753	Clamp Carrier Plate
1231F	Clamp Carrier Plate Screw (back) (2)
404D	Clamp Carrier Plate Screw (front) (2)
249623	Clamp Carrier Regulator with 240D, 1960 and 39583
271535	Clamp Carrier Regulator Bearing
742X	Clamp Carrier Regulator Bearing Screw (3)
141675C	Clamp Carrier Regulator Cap Screw
1960	Clamp Carrier Regulator Roller and Screw Stud with 1520J
1520J	Clamp Carrier Regulator Roller and Screw Stud Nut
271416	Clamp Carrier Regulator Slide
141597C	Clamp Carrier Regulator Stud (to regulate length of buttonhole)

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<u>Part Number</u>	<u>Description</u>
1671C	Clamp Carrier Regulator Stud Nut
39532	Clamp Carrier Regulator Stud Sleeve
39583	Clamp Carrier Regulator Stud Stop
240D	Clamp Carrier Regulator Stud Stop Screw
271921	Clamp Carrier Slide with 1345D, 271920 and two 756D
271893	Clamp Carrier Slide Guide (left)
271894	Clamp Carrier Slide Guide (right)
1094C	Clamp Carrier Slide Guide Screw (4)
271932	Clamp Carrier Slide Lever with 1960
271895	Clamp Carrier Slide Lever Regulator
23396	Clamp Carrier Slide Lever Regulator Cap
223D	Clamp Carrier Slide Lever Regulator Cap Screw (4)
67D	Clamp Carrier Slide Lever Regulator Screw
1960	Clamp Carrier Slide Lever Roller and Screw Stud with 1520J
1520J	Clamp Carrier Slide Lever Roller and Screw Stud Nut
271891	Clamp Carrier Slide Lever Socket Joint
1234C	Clamp Carrier Slide Regulating Stud
271896	Clamp Carrier Slide Regulating Stud Bushing
1658C	Clamp Carrier Slide Regulating Stud Thumb Nut
1256D	Clamp Carrier Slide Screw (2)
*249735	Clamp Carrier Stay Plate

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<u>Part Number</u>	<u>Description</u>
934X	Clamp Carrier Stay Plate Screw
271403	Clamp Check
271849	Clamp Check Holder (for use with 271404 or 271847)
337E	Clamp Check Holder Adjusting Screw (2)
249749	Clamp Check Holder Adjusting Screw Friction Plate
212D	Clamp Check Holder Hinge Cap Screw
237D	Clamp Check Holder Stop Screw
39715	Clamp Check Holder Stop Screw Washer
271402	Clamp Check Mat Housing with 1/16 inch Thick Rubber
141601X	Clamp Check Mat Housing Screw (2) for 271404 and 271407
1296AL	Clamp Check Screw (2)
271404	Clamp Check complete, Nos. 271402, 271403 and two 141601X for 3/8 to 11/16 inch buttonholes
	NOTE: Clamp Check complete 271404 is furnished with this machine unless another Clamp Check is specified on order
	<u>OTHER CLAMP CHECKS AS ORDERED</u>
271406	Clamp Check
271847	Clamp Check, for 3/8 to 11/16 inch buttonholes
271848	Clamp Check, for 3/8 to 1 inch buttonholes
271850	Clamp Check Holder (for use with 271407 or 271848)
271405	Clamp Check Mat Housing with 1/16 inch thick rubber

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<u>Part Number</u>	<u>Description</u>
271407	Clamp Check complete, Nos. 271405, 271406 and (2) 141601X, for 3/8 to 1 inch buttonholes (1/16 inch thick rubber mat)
271539	Clamp Lifting Arm
271540	Clamp Lifting Arm Connection
141556AL	Clamp Lifting Arm Connection Hinge Screw
1620E	Clamp Lifting Arm Connection Hinge Screw Nut
1901	Clamp Lifting Arm Connection Roller and Screw Stud with 229D and 12424
271541	Clamp Lifting Arm Connection Roller and Screw Stud Bracket
157F	Clamp Lifting Arm Connection Roller and Screw Stud Bracket Screw
39541	Clamp Lifting Arm Connection Roller and Screw Stud Bracket Screw Washer
229D	Clamp Lifting Arm Connection Roller Cap Screw
12424	Clamp Lifting Arm Connection Roller Cap Screw Washer
690D	Clamp Lifting Arm Screw (2)
271542	Clamp Plate
271543	Clamp Plate Block with 889AL
397E	Clamp Plate Block Screw (2)
1235F	Clamp Plate Screw (4)
271544	Clamp Plate Support
50156D	Clamp Plate Support Screw (2)



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<u>Part Number</u>	<u>Description</u>
271545	Clamp Spring
157F	Clamp Spring Screw
23390	Clamp Spring Screw Washer
50221D	Clamp Spring Thumb Screw (pressure regulating)
1521E	Clamp Spring Thumb Screw Lock Nut
271546	Clamp Spring Thumb Screw Rest
271702	Clamp Spring Thumb Screw Sleeve
1623X	Clamp Spring Thumb Screw Sleeve Nut
271486	Face Plate
271500	Face Plate 271486 with 1423F, 271667 and 271692
330D	Face Plate Screw (lower)
140050J	Face Plate Screw (upper)
271549	Feed Driving Bevel Gear
271728	Feed Driving Bevel Gear Bracket
271473	Feed Driving Bevel Gear Bracket 271728 with 141546C and 271549
1396E	Feed Driving Bevel Gear Bracket Screw (2)
141546C	Feed Driving Bevel Gear Cap Screw
271750	Feed Driving Bevel Pinion with two 453AL
40025	Feed Driving Bevel Pinion Position Pin
453AL	Feed Driving Bevel Pinion Position Set Screw
271550	Feed Driving Gear, 64 teeth

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<u>Part Number</u>	<u>Description</u>
271978	Feed Driving Gear Stud (eccentric) with 263572
263572	Feed Driving Gear Stud (eccentric) Oil Packing (wick)
140930XC	Feed Driving Gear Stud Set Screw
271881	Feed Driving Pinion
971E	Feed Driving Pinion Screw (4)
271757	Feed Hand Ratchet Lever
271758	Feed Hand Ratchet Lever Bracket with 1241D
271772	Feed Hand Ratchet Lever Bracket Spring
1241D	Feed Hand Ratchet Lever Bracket Spring Screw Stud
50057D	Feed Hand Ratchet Lever Hinge Screw
271558	Feed Ratchet Gear (lower) 70 teeth
271559	Feed Ratchet Gear (upper) 32 teeth
271560	Feed Ratchet Gear Compression Spring
141504X	Feed Ratchet Gear Compression Spring Cap Screw
271731	Feed Ratchet Gear Compression Spring Washer
271409	Feed Ratchet Gear (eccentric) Stud with 271562
271562	Feed Ratchet Gear (eccentric) Stud Oil Packing (wick)
350781AL	Feed Ratchet Gear (eccentric) Stud Set Screw
271564	Feed Wheel with 271795 and two 141563E
201668E	Feed Wheel Clamping Nut
271565	Feed Wheel Driving Shaft
271566	Feed Wheel Driving Shaft Gear with 904AL



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<u>Part Number</u>	<u>Description</u>
239515	Feed Wheel Driving Shaft Gear Position Pin (spirol)
904AL	Feed Wheel Driving Shaft Gear Position Screw
271567	Feed Wheel Driving Shaft Gear (intermediate)
271568	Feed Wheel Driving Shaft Gear (intermediate) Stud
141602C	Feed Wheel Driving Shaft Gear (intermediate) Stud Set Screw
235706	Feed Wheel Driving Shaft Oiling Wick
265672	Feed Wheel Driving Shaft Retaining Ring
271569	Feed Wheel Driving Shaft Washer
271927	Feed Wheel Shaft
271573	Feed Wheel Shaft Thrust Collar with 460AL
9046	Feed Wheel Shaft Thrust Collar Position Pin
460AL	Feed Wheel Shaft Thrust Collar Set Screw
271933	Feed Wheel Tripping Lever
350237C	Feed Wheel Tripping Lever Hinge Screw
1620E	Feed Wheel Tripping Lever Hinge Screw Nut
271951	Feed Wheel Tripping Lever Point
203C	Feed Wheel Tripping Lever Point Screw (2)
646F	Feed Wheel Tripping Lever Screw Stud
250444	Feed Wheel Tripping Lever Screw Stud Washer
23435	Feed Wheel Tripping Lever Spring
190D	Feed Wheel Tripping Lever Spring Screw

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<u>Part Number</u>	<u>Description</u>
184E	Feed Wheel Tripping Lever Stop Screw
271795	Feed Wheel Tripping Point
141563E	Feed Wheel Tripping Point Screw
271574	Hook (sewing) with 502535
502535	Hook Oiling Felt
271575	Hook 271574 with 141507C, 210541, 271471, 271593, 271789 and three 141525F
271421	Hook and Bobbin Case complete, Nos. 271420 and 271575
271578	Hook Driving Connection Belt (reinforced neoprene)
*271579	Hook Driving Connection Belt Pulley
271580	Hook Driving Connection Belt Pulley 271579 with two 267093
964D	Hook Driving Connection Belt Pulley Cap Screw
271584	Hook Driving Connection Belt Pulley Gear with 141600AL
141600AL	Hook Driving Connection Belt Pulley Gear Lock Screw
40025	Hook Driving Connection Belt Pulley Gear Position Pin
267093	Hook Driving Connection Belt Pulley Needle Bearing
271423	Hook Driving Connection Belt Pulley Oiling Wick
271979	Hook Driving Connection Belt Pulley Stud (eccentric) with 271583
271583	Hook Driving Connection Belt Pulley Stud Oil Packing (wick)
430AL	Hook Driving Connection Belt Pulley Stud Screw

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<u>Part Number</u>	<u>Description</u>
271754	Hook Driving Connection Belt Pulley Thrust Washer
271585	Hook Driving Shaft with 244746 and two 141547AL
271586	Hook Driving Shaft Bushing (back)
271830	Hook Driving Shaft Bushing (back) Oil Packing (wick)
271456	Hook Driving Shaft Bushing (front) (adjustable)
141629AL	Hook Driving Shaft Bushing (front) (adjustable) Set Screw
*271588	Hook Driving Shaft Connection Belt Pulley
271794	Hook Driving Shaft Connection Belt Pulley 271588 with 268425 and two 140409AL
268425	Hook Driving Shaft Connection Belt Pulley Needle Bearing
140409AL	Hook Driving Shaft Connection Belt Pulley Screw
271807	Hook Driving Shaft Hook Driver Lock Pin
271589	Hook Driving Shaft Oil Chain (endless)
271474	Hook Driving Shaft Oil Chain Guard (lower)
50579	Hook Driving Shaft Oil Chain Guard (lower) Screw (2)
271475	Hook Driving Shaft Oil Chain Guard (upper) with 350595XC
350595XC	Hook Driving Shaft Oil Chain Guard (upper) Set Screw
271788	Hook Driving Shaft Oil Packing (wick)
271591	Hook Driving Shaft Oil Tube (brass)
271789	Hook Gib
141525F	Hook Gib Screw

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<u>Part Number</u>	<u>Description</u>
271592	Hook Oil Control Screw Stud
271471	Hook Oil Control Screw Stud 271592 with 271808
271593	Hook Oil Control Screw Stud Pin
271808	Hook Oil Control Screw Stud Seal Ring (rubber)
244746	Hook Oil Seal Ring (rubber)
141547AL	Hook Set Screw
210541	Hook Washer Needle Guard
141507C	Hook Washer Needle Guard Screw
271899	Knife, 3/8 inch
271900	Knife, 7/16 inch
271901	Knife, 1/2 inch
	NOTE: Knife 271901 is furnished with this machine unless another knife is speci- fied on order
271902	Knife, 9/16 inch
271903	Knife, 5/8 inch
271904	Knife, 11/16 inch
271905	Knife, 3/4 inch
23460	Knife Bar
271914	Knife Bar Connecting Link
1239D	Knife Bar Connecting Link Cap Screw
1240F	Knife Bar Connecting Link Hinge Screw
271915	Knife Bar Connecting Stud with 1319F



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<u>Part Number</u>	<u>Description</u>
1319F	Knife Bar Connecting Stud Clamping Screw
262128	Knife Bar Disengaging Lever with 262058
271934	Knife Bar Disengaging Lever Catch with 1963
271935	Knife Bar Disengaging Lever Catch Bracket with 1242D and 238089
238089	Knife Bar Disengaging Lever Catch Bracket Position Pin
50416F	Knife Bar Disengaging Lever Catch Hinge Screw
1547X	Knife Bar Disengaging Lever Catch Hinge Screw Nut
1963	Knife Bar Disengaging Lever Catch Roller and Stud
249659	Knife Bar Disengaging Lever Catch Spring
1241D	Knife Bar Disengaging Lever Catch Spring Screw Stud
23466	Knife Bar Disengaging Lever Catch Tripping Point
249869	Knife Bar Disengaging Lever Catch Tripping Point Collar with 175E, 756E, 23466, 249863 and two 448ALX
448ALX	Knife Bar Disengaging Lever Catch Tripping Point Collar Set Screw
175E	Knife Bar Disengaging Lever Catch Tripping Point Screw
90F	Knife Bar Disengaging Lever Hinge Screw
262058	Knife Bar Disengaging Lever Screw Stud
249660	Knife Bar Disengaging Lever Spring
1242D	Knife Bar Disengaging Lever Spring Screw
271595	Knife Bar Driving Lever

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<u>Part Number</u>	<u>Description</u>
350281C	Knife Bar Driving Lever Hinge Screw
271801	Knife Bar Driving Lever Screw Stud
201732C	Knife Bar Driving Lever Screw Stud Nut
23681	Knife Bar Driving Lever Spring
51407AL	Knife Bar Driving Lever Spring Screw
271936	Knife Bar Driving Lever (intermediate)
144D	Knife Bar Driving Lever (intermediate) Cap Screw
262171	Knife Bar Driving Lever (intermediate) Connecting Link
54F	Knife Bar Driving Lever (intermediate) Connecting Link Hinge Screw
141586C	Knife Bar Driving Lever (intermediate) Hinge Screw Stud
53570X	Knife Bar Driving Lever (intermediate) Hinge Screw Stud Nut
205634	Knife Bar Driving Lever (intermediate) Hinge Screw Stud Washer
1959	Knife Bar Driving Lever (intermediate) Roller and Screw Stud with 229D and 12424
229D	Knife Bar Driving Lever (intermediate) Roller Cap Screw
12424	Knife Bar Driving Lever (intermediate) Roller Cap Screw Washer
271494	Knife Bar Spring
249544	Knife Bar Stop
249545	Knife Bar Stop Retainer Plate



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<u>Part Number</u>	<u>Description</u>
168D	Knife Bar Stop Retainer Plate Screw (2)
271470	Knife Holder
1243F	Knife Holder Guide Stud
1608C	Knife Holder Guide Stud Nut
141673XC	Knife Holder and Needle Thread Pull Off Roller Arm Bracket Screw
1547X	Knife Holder and Needle Thread Pull Off Roller Arm Bracket Screw Nut
191F	Knife Screw
23390	Knife Screw Washer
271596	Needle Bar
271835	Needle Bar 271596 with 336F
271597	Needle Bar Connecting Link
1021E	Needle Bar Connecting Link Cap Screw
271602	Needle Bar Connecting Stud with 350713ALX
350713ALX	Needle Bar Connecting Stud Set Screw
271760	Needle Bar Crank with 858AL, 1036AL, 1065AL and 1258AL
1065AL	Needle Bar Crank Position Screw
858AL	Needle Bar Crank Set Screw
271603	Needle Bar Frame with 241189, 270200, 271610 and 271611
271604	Needle Bar Frame Connection
141548F	Needle Bar Frame Connection Cap Screw

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<u>Part Number</u>	<u>Description</u>
141549F	Needle Bar Frame Connection Hinge Screw
271764	Needle Bar Frame Connection Oiling Felt
271765	Needle Bar Frame Connection Oiling Felt Retainer
271771	Needle Bar Frame Connection Oiling Felt Retainer Clamp
271976	Needle Bar Frame Connection Oiling Wick
271605	Needle Bar Frame Driving Gear
51000E	Needle Bar Frame Driving Gear Screw (2)
271606	Needle Bar Frame Oiling Felt (lower)
271607	Needle Bar Frame Oiling Felt (upper)
271974	Needle Bar Frame Oiling Felt Plug (for upper insert)
271918	Needle Bar Frame Pitman (hinge screw end)
271831	Needle Bar Frame Pitman (hinge screw end) Washer
271917	Needle Bar Frame Pitman (regulator end)
190F	Needle Bar Frame Pitman Adjusting Screw
7071	Needle Bar Frame Pitman Adjusting Screw Washer
271966	Needle Bar Frame Pitman (adjustable) complete, Nos. 271917, 271918, two each 190F and 7071
1042C	Needle Bar Frame Pitman Hinge Screw
1547X	Needle Bar Frame Pitman Hinge Screw Nut
271770	Needle Bar Frame Regulator
262133	Needle Bar Frame Regulator Hinge Stud
271608	Needle Bar Frame Regulator Hinge Stud 262133 with 262135 and 271609

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
271609	Needle Bar Frame Regulator Hinge Stud Oil Wick
262135	Needle Bar Frame Regulator Hinge Stud Oil Wick Retainer
446ALX	Needle Bar Frame Regulator Hinge Stud Set Screw
1038C	Needle Bar Frame Regulator Hub Adjusting Screw
1698C	Needle Bar Frame Regulator Hub Adjusting Screw Nut
7070	Needle Bar Frame Regulator Hub Adjusting Screw Sleeve
39504	Needle Bar Frame Regulator Hub Adjusting Screw Washer
673F	Needle Bar Frame Screw Center
1517D	Needle Bar Frame Screw Center Nut
271610	Needle Bar Oiling Felt
271611	Needle Bar Oiling Felt Retainer
270200	Needle Bar Oiling Wick
271947	Needle Plate
350234D	Needle Plate Screw (2)
336F	Needle Set Screw
271858	Needle Thread Pull-Off with 350287C
350287C	Needle Thread Pull-Off Hub Screw
271859	Needle Thread Pull-Off Latch
271860	Needle Thread Pull-Off Latch Spring
201883	Needle Thread Pull-Off Roller
351895	Needle Thread Pull-Off Roller 201883 with 141661C

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
271980	Needle Thread Pull-Off Roller Arm with 351895
271981	Needle Thread Pull-Off Roller Arm Bracket
203X	Needle Thread Pull-Off Roller Arm Screw
141661C	Needle Thread Pull-Off Roller Screw Stud
271982	Needle Thread Pull-Off Shaft
271457	Needle Thread Pull-Off Shaft Collar with 141625C
141625C	Needle Thread Pull-Off Shaft Collar Set Screw
1423D	Needle Thread Pull-Off Shaft Screw (2)
271983	Needle Thread Pull-Off Shaft Spring
350229E	Needle Thread Pull-Off Stop Screw
1550J	Needle Thread Pull-Off Stop Screw Nut
271488	Needle Thread Tension Guide
190E	Needle Thread Tension Guide Screw
271984	Needle Thread Tension (rear) Actuator with 336F
271985	Needle Thread Tension (rear) Bracket
161D	Needle Thread Tension (rear) Bracket Screw
32012	Needle Thread Tension (rear) Disc
1560C	Needle Thread Tension (rear) Regulating Thumb Nut
32572	Needle Thread Tension (rear) Releasing Disc
39635	Needle Thread Tension (rear) Releasing Pin
271986	Needle Thread Tension (rear) Rod
50057D	Needle Thread Tension (rear) Rod Actuator Screw



Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
336F	Needle Thread Tension (rear) Rod Set Screw
350399F	Needle Thread Tension (rear) Screw Stud
271987	Needle Thread Tension (rear) Secondary Spring
271665	Needle Thread Tension (rear) Spring
1664E	Needle Thread Tension (rear) Stud Lock Nut
271988	Needle Thread Tension (rear) complete, Nos. 1560C, 1664E, 32572, 39635, 271665, 271985, 271987, 350399C and two 32012
271799	Oil Supply Tube
271615	Pulley (loose) with 271734 and two 271767
271734	Pulley (loose) Ball Bearing (double shielded bearing)
271767	Pulley (loose) Ball Bearing Retaining Ring
271740	Pulley (loose) Retaining Ring
271618	Pulley (positive drive)
271763	Pulley (positive drive) 271618 with 271736 and two 271766
271736	Pulley (positive drive) Ball Bearing (double shielded bearing)
271766	Pulley (positive drive) Ball Bearing Retaining Ring
271619	Pulley (positive drive) Gear and Stop Cam Spring Cover with three 389F
140050C	Pulley (positive drive) Gear Screw (3)
271738	Pulley (positive drive) Spacer
271617	Pulley (tight) with 140321C

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
271739	Pulley (tight) Pin (spirol)
140321C	Pulley (tight) Set Screw
271621	Safety Tripping Lever
350109C	Safety Tripping Lever Hinge Screw
271622	Safety Tripping Lever Lock
271623	Safety Tripping Lever Lock Plate
140566AL	Safety Tripping Lever Lock Plate Hinge Screw
350114C	Safety Tripping Lever Lock Screw (2)
39541	Safety Tripping Lever Lock Screw Washer (2)
271624	Safety Tripping Lever Release Plate
898D	Safety Tripping Lever Release Plate Screw
251170	Safety Tripping Lever Spring
217D	Safety Tripping Lever Spring Screw
7071	Safety Tripping Lever Spring Screw Washer
271989	Sewing Safety Lever Clamp with 1149AL
1149AL	Sewing Safety Lever Clamp Pinch Screw
271990	Sewing Safety Lever Extension with 1822
1822	Sewing Safety Lever Extension Roller
191F	Sewing Safety Lever Extension Screw
204925	Sewing Safety Lever Extension Screw Washer
271991	Sewing Safety Lever complete, Nos. 271989, 271990, two 191F and 204925



Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
271625	Sewing Safety Lock
271626	Sewing Safety Lock Actuating Cam
980C	Sewing Safety Lock Actuating Cam Hinge Screw
271627	Sewing Safety Lock Actuating Cam Plate
181D	Sewing Safety Lock Actuating Cam Plate Screw (2)
271628	Sewing Safety Lock Engaging Plate
401D	Sewing Safety Lock Engaging Plate Screw
271629	Sewing Safety Lock Hinge Bracket
271630	Sewing Safety Lock Hinge Bracket Collar with 202F
202F	Sewing Safety Lock Hinge Bracket Collar Screw
271489	Sewing Safety Lock Hinge Bracket Spring
201381D	Sewing Safety Lock Hinge Bracket Spring Screw
249947	Sewing Safety Lock Pitman (front section)
271632	Sewing Safety Lock Pitman (rear section)
350235D	Sewing Safety Lock Pitman Hinge Screw (back)
980C	Sewing Safety Lock Pitman Hinge Screw (front)
914F	Sewing Safety Lock Pitman Screw
39541	Sewing Safety Lock Pitman Screw Washer
271633	Sewing Safety Lock Pitman complete, Nos. 249947, 271632, two each 914F and 39541
792D	Sewing Safety Lock Screw
271802	Speed Adjusting Lever (slow speed)

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
271803	Speed Adjusting Lever Bracket
161D	Speed Adjusting Lever Bracket Screw
59D	Speed Adjusting Lever Hinge Screw
1521X	Speed Adjusting Lever Hinge Screw Nut
202248	Speed Adjusting Lever Hinge Screw Washer
271992	Starting Lever
717ALX	Starting Lever Adjusting Screw
1520J	Starting Lever Adjusting Screw Nut
271937	Starting Lever Bracket
8582	Starting Lever Bracket Dowel Pin (2)
123E	Starting Lever Bracket Screw
271729	Starting Lever Rod
61F	Starting Lever Rod Hinge Screw
271952	Starting Lever Safety
564C	Starting Lever Screw Center
58384	Starting Lever Screw Center 564C with 1508R (2)
1508R	Starting Lever Screw Center Nut
222616	Starting Lever Spring
202005	Starting Lever Spring Washer
124C	Starting Lever Stop Screw
1518J	Starting Lever Stop Screw Nut
271634	Stitch Regulating Gear, 30 teeth

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
271635	Stitch Regulating Gear, 32 teeth
271636	Stitch Regulating Gear, 36 teeth
271637	Stitch Regulating Gear, 36 teeth
271638	Stitch Regulating Gear, 36 teeth
271639	Stitch Regulating Gear, 40 teeth
271458	Stitch Regulating Gear, 40 teeth
271640	Stitch Regulating Gear, 40 teeth
	Note: Stitch Regulating Gears 271643 and 271640 are furnished with this machine unless other gears are specified on order
271459	Stitch Regulating Gear, 44 teeth
271641	Stitch Regulating Gear, 45 teeth
271642	Stitch Regulating Gear, 48 teeth
271643	Stitch Regulating Gear, 48 teeth
271644	Stitch Regulating Gear, 50 teeth
271645	Stitch Regulating Gear, 54 teeth
271646	Stitch Regulating Gear, 60 teeth
271647	Stitch Regulating Gear, 60 teeth
271648	Stitch Regulating Gear, 60 teeth
271649	Stitch Regulating Gear Driver
239515	Stitch Regulating Gear Driver Pin (spirol)
271426	Stitch Regulating Gear Retainer

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
271939	Stop Cam with two 202330
271759	Stop Cam Gear
271650	Stop Cam Gear Stud
271651	Stop Cam Gear Stud Oiling Wick
271652	Stop Cam Gear Stud Oiling Wick Clamp
265672	Stop Cam Gear Stud Retaining Ring
795C	Stop Cam Gear Stud Set Screw
271730	Stop Cam Gear Stud Washer
249741	Stop Cam Interlocking Rod
271940	Stop Cam Interlocking Rod Guide with 1619XC and 350635XC
271968	Stop Cam Interlocking Rod Guide 271940 with 1959
350635XC	Stop Cam Interlocking Rod Guide Set Screw
1619XC	Stop Cam Interlocking Rod Guide Set Screw Lock Nut
39988	Stop Cam Interlocking Rod Guide Washer (nylon)
21651	Stop Cam Interlocking Rod Spring
913F	Stop Cam Interlocking Rod Spring Regulating Thumb Screw
1638D	Stop Cam Interlocking Rod Spring Regulating Thumb Screw Nut
202330	Stop Cam Oil Packing (wick)
271653	Stop Cam Pinion with 453AL
40025	Stop Cam Pinion Position Pin



Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
453AL	Stop Cam Pinion Set Screw
271495	Stop Cam Spring
389F	Stop Cam Spring Cover Screw
871F	Stop Cam Spring Stop Screw
249713	Stop Cam Spring Stop Screw Block with 457AL
457AL	Stop Cam Spring Stop Screw Block Set Screw
249922	Stop Lever
50416F	Stop Lever Hinge Screw
2102	Tension (side of Arm) Disc
1560F	Tension (side of Arm) Regulating Thumb Nut
271656	Tension (side of Arm) Releaser Lever with 140321AL
40052	Tension (side of Arm) Releaser Lever Lock Pin
1352C	Tension (side of Arm) Releaser Lever Lock Pin Screw Bushing
40053	Tension (side of Arm) Releaser Lever Lock Pin Spring
271655	Tension (side of Arm) Releaser Lever Pin (spiral)
140321AL	Tension (side of Arm) Releaser Lever Set Screw
271657	Tension (side of Arm) Releaser Lever Shaft
268072	Tension (side of Arm) Releaser Lever Shaft Collar with two 200386C
200386C	Tension (side of Arm) Releaser Lever Shaft Collar Set Screw
271949	Tension (side of Arm) Releaser Lever Spring

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
1241D	Tension (side of Arm) Releaser Lever Spring Screw Stud (2)
717ALX	Tension (side of Arm) Releaser Lever Stop Screw
1520J	Tension (side of Arm) Releaser Lever Stop Screw Nut
1469C	Tension (side of Arm) Releaser Lever Stop Screw Stud
1043F	Tension (side of Arm) Screw Stud
350060C	Tension (side of Arm) Screw Stud Set Screw
8238	Tension (side of Arm) Spring
271658	Tension (side of Arm) complete, Nos. 1043F, 1560F, 8238, 39652, 271700, 271701 and two 2102
271666	Thread Check Bracket
9544	Thread Check Cap
9543	Thread Check Disc
208AL	Thread Check Screw
9545-001	Thread Check Spring
271667	Thread Check complete, Nos. 208AL, 9544, 9545-001, 271666 and two 9543
271926	Thread (lower) Cutting Blade
271780	Thread (lower) Cutting Blade Carrier with 40038
271800	Thread (lower) Cutting Blade Carrier Lever
32F	Thread (lower) Cutting Blade Carrier Lever Hinge Screw
249534	Thread (lower) Cutting Blade Carrier Lever Spring
1241D	Thread (lower) Cutting Blade Carrier Lever Spring Screw Stud (2)

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
448ALX	Thread (lower) Cutting Blade Carrier Lever Stop Screw
1520J	Thread (lower) Cutting Blade Carrier Lever Stop Screw Nut
40038	Thread (lower) Cutting Blade Carrier Stud
271805	Thread (lower) Cutting Blade Friction Plate
228F	Thread (lower) Cutting Blade Friction Plate Screw (2)
240D	Thread (lower) Cutting Blade Screw (2)
271670	Thread (lower) Cutting Lever
1351C	Thread (lower) Cutting Lever Ball Screw
1520J	Thread (lower) Cutting Lever Ball Screw Nut
271671	Thread (lower) Cutting Lever Extension
350365C	Thread (lower) Cutting Lever Extension Screw
271749	Thread (lower) Pull-Off
141557C	Thread (lower) Pull-Off Hinge Screw
271993	Thread (upper) Cutting Blade (stationary)
934X	Thread (upper) Cutting Blade Screw
271994	Thread (upper) Cutting Blade
271995	Thread (upper) Cutting Blade Arm with 934X, 271993 and 271994
1423F	Thread (upper) Cutting Blade Arm Screw (2)
271425	Thread (upper) Cutting Blade Connecting Rod Latch with 1698C and 141627C

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
140071C	Thread (upper) Cutting Blade Driving Arm Latch Hinge Screw
271499	Thread (upper) Cutting Blade Driving Arm Latch Spring
271681	Thread (upper) Cutting Blade Driving Arm Latch Tripping Plate
201C	Thread (upper) Cutting Blade Driving Arm Latch Tripping Plate Screw
271996	Thread (upper) Cutting Blade Driving Arm with 141624C
271997	Thread (upper) Cutting Blade Driving Arm Actuating Lever
271998	Thread (upper) Cutting Blade Driving Arm Actuating Lever Spring
50166E	Thread (upper) Cutting Blade Driving Arm Actuating Lever Spring Screw Eye
141624C	Thread (upper) Cutting Blade Driving Arm Guide Screw
141627C	Thread (upper) Cutting Blade Driving Arm Ratchet Screw
1698C	Thread (upper) Cutting Blade Driving Arm Ratchet Screw Nut
271401	Thread (upper) Cutting Blade Driving Arm Safety
141624C	Thread (upper) Cutting Blade Driving Arm Screw
272000	Thread (upper) Cutting Blade Guide Plate
141626XC	Thread (upper) Cutting Blade Guide Plate Follower Screw
51064C	Thread (upper) Cutting Blade Guide Plate Screw



Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
271451	Thread (upper) Cutting Cam with 141671C, 351894 and two 145E
271452	Thread (upper) Cutting Cam Follower
232709	Thread (upper) Cutting Cam Follower Hinge Stud with 263572
263572	Thread (upper) Cutting Cam Follower Hinge Stud Oil Packing (wick)
160X	Thread (upper) Cutting Cam Follower Hinge Stud Set Screw
271453	Thread (upper) Cutting Cam Follower Link
350265C	Thread (upper) Cutting Cam Follower Link Screw (2)
351894	Thread (upper) Cutting Cam Roller
141671C	Thread (upper) Cutting Cam Roller Screw Stud
145E	Thread (upper) Cutting Cam Screw
271689	Thread (upper) Cutting Lever Connection (adjustable)
350459D	Thread (upper) Cutting Lever Connection Screw
141558ALK	Thread (upper) Cutting Lever Hinge Screw
271692	Thread Guide (on Face Plate)
1423F	Thread Guide (on Face Plate) Screw
23669	Thread Guide (side of Arm) (lower)
1019AL	Thread Guide (side of Arm) (lower) Set Screw
39711	Thread Guide (side of Arm) (upper)
460AL	Thread Guide (side of Arm) (upper) Set Screw
271694	Thread Take-up Crank
1036AL	Thread Take-up Crank Position Screw

Machine No. 271W2

<u>Part Number</u>	<u>Description</u>
1258AL	Thread Take-up Crank Set Screw
271696	Thread Take-up Lever
141562C	Thread Take-up Lever Adjusting Screw
1521D	Thread Take-up Lever Adjusting Screw Nut
271793	Thread Take-up Lever Link
262138	Thread Take-up Lever Link Hinge Pin
271651	Thread Take-up Lever Link Hinge Pin Oil Wick
271790	Thread Take-up Lever Link Hinge Pin Oiling Felt
271599	Thread Take-up Lever Link Hinge Pin Oiling Felt Washer
435ALX	Thread Take-up Lever Link Hinge Pin Set Screw
271975	Thread Take-up Lever Link Oiling Felt
241189	Thread Take-up Lever Oil Packing (wick)
271699	Thread Take-up Lever complete, Nos. 1521D, 141562C, 271696 and 271793
39652	Thread Take-up Spring
271700	Thread Take-up Spring Regulator with 350060C
271701	Thread Take-up Spring Regulator Oil Seal Ring (rubber)
446ALX	Thread Take-up Spring Regulator Set Screw

### Accessories

<u>Part Number</u>	<u>Description</u>
233028	Bobbin (2)
249698	Gauge, for setting length of buttonhole, with 200137X and 249789
249789	Gauge Chain and Ring
200137X	Gauge Chain and Ring Screw
271899	Knife, 3/8 inch
271903	Knife, 5/8 inch
271904	Knife, 11/16 inch
271797	Machine Driving Belt (endless) (5/16 inch diameter 46 inches long)
271703	Machine Hinge Connection (2)
250408	Machine Rest (high) with 232982 and two wood screws 1 inch No. 12
232982	Machine Rest Cushion (leather) for 250408
71X1Y	Needles, Chromium finish, six, size 14
120346	Oiler (copper plated) with 120347
120347	Oiler Spout, 8½ inches long
11831	Screwdriver (5 in. blade) (Machine, large)
228476	Screwdriver. (bobbin case)
259477	Screwdriver
271636	Stitch Regulating Gear, 36 teeth
271638	Stitch Regulating Gear, 36 teeth
271641	Stitch Regulating Gear, 45 teeth
271642	Stitch Regulating Gear, 48 teeth

### Accessories

<u>Part Number</u>	<u>Description</u>
271645	Stitch Regulating Gear, 54 teeth
271926	Thread (lower) Cutting Blade
255513	Tweezers
21654	Wrench
23535	Wrench
232935	Wrench (2) for 53561C
239353	Wrench, for 350713ALX
249820	Wrench
249945	Wrench
255540	Wrench
255541	Wrench
267242	Wrench, for 141547AL

### Bobbin Winder

271704	Bobbin Winder Base
161D	Bobbin Winder Base Screw
240245	Bobbin Winder Base Screw Retaining Spring
271705	Bobbin Winder Frame
271706	Bobbin Winder Frame 271705 with 225345 and 271711
50356D	Bobbin Winder Frame Hinge Screw
1620X	Bobbin Winder Frame Hinge Screw Nut
249716	Bobbin Winder Frame Spring
271798	Bobbin Winder Friction Ring (rubber)



Accessories

Bobbin Winder

<u>Part Number</u>	<u>Description</u>
277707	Bobbin Winder Pulley
271708	Bobbin Winder Pulley 271707 with 271710
271709	Bobbin Winder Pulley Bracket
171ALD	Bobbin Winder Pulley Bracket Screw
271710	Bobbin Winder Pulley Shaft
239241	Bobbin Winder Pulley Shaft Retaining Ring
225345	Bobbin Winder Spindle
271711	Bobbin Winder Spindle Pulley
271712	Bobbin Winder Stop Latch
35D	Bobbin Winder Stop Latch Hinge Screw
271713	Bobbin Winder complete, Nos. 35D, 1620X, 50356D, 239241, 249716, 271704, 271706, 271708, 271709, 271712, 271713, two each 161D, 171ALD and 240245
2455	Bobbin Winder Tension Disc
1562X	Bobbin Winder Tension Regulating Thumb Nut
418D	Bobbin Winder Tension Screw Stud
232515	Bobbin Winder Tension Spring
271948	Bobbin Winder Tension complete, Nos. 418D, 1562X, 232515 and two 2455
271714	Bobbin Winder Thread Guide
271715	Bobbin Winder Thread Guide 271714 with 271948
792D	Bobbin Winder Thread Guide Screw

## Accessories

### Bobbin Winder

<u>Part Number</u>	<u>Description</u>
271717	Bobbin Winder with Thread Guide complete, Nos. 271713, 271715 and two 792D

### Driving Equipment

228909	Clamp Lifting Chain, 36 inches long, with 39575 and 39576
39575	Clamp Lifting Chain Hook (large)
39576	Clamp Lifting Chain Hook (small)
228347	Starting Chain (lower) 10½ inches long
228348	Starting Chain (upper) 27 inches long
228333	Starting Chain Cushion Spring
39575	Starting Chain Hook (large)
39576	Starting Chain Hook (small)
228349	Starting Chain complete, Nos. 228333, 228347, 228348, two each 39575 and 39576
14372	Treadle
51074R	Treadle Bolt
67425	Treadle Bolt Lock Washer
23250	Treadle Bolt Washer
14373	Treadle Extension
50581R	Treadle Extension Screw
2718R	Treadle Extension Screw Washer
17881	Treadle Shaft
14374	Treadle Spring

Accessories

Driving Equipment

<u>Part Number</u>	<u>Description</u>
14375	Treadle Stand
228757	Treadle complete, Nos. 2718R, 14372, 14373, 14374, 14375, 17881, 50581R, two each 23250, 51074R and 67425 (2)

Machine Base

271718	Belt Guard
271719	Belt Guard 271718 with 271751, two each 217E and 228661
228661	Belt Guard Cushion (rubber)
271732	Belt Guard Hinge
389X	Belt Guard Hinge Screw
271751	Belt Guard Lock Spring
217E	Belt Guard Lock Spring Screw
271721	Machine Base with 243798, 243799, 271723, two each 203E, 271725, 271778, 271779, four each 50615X, 271722, 271762 and two wood screws 1½ inches, No. 12 F.H.
271722	Machine Base Cushion (rubber)
271762	Machine Base Cushion Cap
243798	Machine Base Oil Level Indicator
243799	Machine Base Oil Level Indicator Oil Seal (neoprene)
271723	Machine Base Oil Reservoir Cover
203E	Machine Base Oil Reservoir Cover Screw
271725	Machine Hinge Connection Bracket

## Accessories

### Machine Base

<u>Part Number</u>	<u>Description</u>
50615X	Machine Hinge Connection Bracket Screw
271778	Machine Hinge Connection Pin (spirol)
271779	Machine Hinge Connection Pin Sleeve (plastic)
271726	Machine Base and Belt Guard Complete, Nos. 271719, 271721, two 271732 and eight 389X

### Motor Mount and Belt Tightener

150701	Belt Tightener Hinge Plate Adjusting Screw
150783	Belt Tightener Hinge Plate Adjusting Screw 150701 with 51655R
151066	Belt Tightener Hinge Plate Adjusting Screw Hinge Pin
151068	Belt Tightener Hinge Plate Adjusting Screw Hinge Pin Retaining Ring
9281	Belt Tightener Hinge Plate Adjusting Screw Hinge Pin Washer
51655R	Belt Tightener Hinge Plate Adjusting Screw Nut
151219	Belt Tightener Motor Plate
151220	Belt Tightener Motor Plate Adjusting Screw Hinge Bracket
151221	Belt Tightener Motor Plate Hinge Bracket
151222	Belt Tightener Motor Plate Hinge Bracket Pin
50807R	Belt Tightener Motor Plate Screw
126150	Motor Bolt Lock Washer
1778R	Motor Bolt Nut



Accessories

Motor Mount and Belt Tightener

<u>Part Number</u>	<u>Description</u>
9842	Motor Bolt Washer
151369	Motor Mount and Belt Tightener Screw Stud 1 3/8 inch long
151223	Motor Mount and Belt Tightener Complete, Nos. 51655R, 150783, 151066, 151219, 151220, 151221, 151222, two each 9281, 151068, four each 50807R, 151369, eight each 1778R, 9842 and 126150

Thread Unwinder

For Two Spools

228764	Thread Unwinder Spool Pin
228766	Thread Unwinder Spool Rest (for two spools) (flat) with 201254C
150203	Thread Unwinder Spool Rest Cushion (felt)
228767	Thread Unwinder Spool Rest Rod
201254C	Thread Unwinder Spool Rest Set Screw
228768	Thread Unwinder Spool Stand
228769	Thread Unwinder Thread Guide
228770	Thread Unwinder Thread Guide Holder (for one or two Guides)
228774	Thread Unwinder Thread Guide Rod
228776	Thread Unwinder (for two spools) complete, Nos. 228766, 228767, 228768, 228770, 228774, two each 150203, 228764, 228769 and three wood screws 7/8 inch, No. 12 R.H.B.

Accessories

Miscellaneous Parts

Used in Conjunction with Thread Unwinder

60913	Thread Unwinder Spool Weight with 60914
60914	Thread Unwinder Spool Weight Center Pin
27739	Thread Unwinder Thread Cone (wood)
225390	Thread Unwinder Thread Cone Holder

**NUMERICAL LIST OF PARTS**

**MACHINE NO. 271W2**

Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
32F	Thread (lower) Cutting Blade Carrier Lever Hinge Screw
35D	Bobbin Winder Stop Latch Hinge Screw, for 271713
52C	Clamp Carrier Connecting Rod Hinge Screw
54F	Knife Bar Driving Lever (intermediate) Connecting Link Hinge Screw
59D	Speed Adjusting Lever Hinge Screw
61F	Starting Lever Rod Hinge Screw
67D	Clamp Carrier Slide Lever Regulator Screw
90F	Knife Bar Disengaging Lever Hinge Screw
123E	Starting Lever Bracket Screw
124C	Starting Lever Stop Screw
144D	Knife Bar Driving Lever (intermediate) Cap Screw
145E	Thread (upper) Cutting Cam Screw, for 271451
157F	Clamp Lifting Arm Connection Roller and Screw Stud Bracket Screw
157F	Clamp Spring Screw
158E	Belt Shifter Shaft Bracket Extension Screw
160X	Thread (upper) Cutting Cam Follower Hinge Stud Set Screw
161D	Automatic Knife Disengaging Lever Bracket Screw (2)
161D	Bobbin Winder Base Screw, for 271713
161D	Needle Thread Tension (rear) Bracket Screw, for 271836



Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
161D	Speed Adjusting Lever Bracket Screw
168D	Knife Bar Stop Retainer Plate Screw (2)
171ALD	Bobbin Winder Pulley Bracket Screw, for 271713
175E	Knife Bar Disengaging Lever Catch Tripping Point Screw, for 249869
176X	Belt Guard Lock Spring Catch Screw (2)
181D	Sewing Safety Lock Actuating Cam Plate Screw (2)
184E	Feed Wheel Tripping Lever Stop Screw
190D	Arm Oil Wick Retainer Screw
190D	Arm Oil Wick Support Spring Screw
190D	Arm Top Cover Lock Spring Screw, for 271512
190D	Barring Tension Support Bracket Screw (2)
190D	Feed Wheel Tripping Lever Spring Screw
190F	Needle Bar Frame Pitman Adjusting Screw, for 271966
190E	Needle Thread Tension Guide Screw
191F	Barring Point Screw
191F	Belt Shifter Shaft Bracket Stop Screw
191F	Knife Screw
191F	Sewing Safety Lever Extension Screw, for 271991
196E	Barring Trip Lever Plate Clamping Screw (2)
201C	Thread (upper) Cutting Blade Driving Arm Latch Tripping Plate Screw
202F	Sewing Safety Lock Hinge Bracket Collar Screw, for 271630

Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
203C	Feed Wheel Tripping Lever Point Screw (2)
203E	Machine Base Oil Reservoir Cover Screw, for 271721
203X	Needle Thread Pull-off Roller Arm Screw
208AL	Thread Check Screw, for 271667
209ALD	Barring Tension Plate (lower) Collar Set Screw for 40043
212D	Clamp Check Holder Hinge Cap Screw
216D	Barring Shaft Oiling Felt (lower) Retainer Screw
217E	Belt Guard Lock Spring Screw, for 271719
217D	Safety Tripping Lever Spring Screw
223D	Barring Slide Operating Plate (adjustable) Screw (2)
223D	Clamp Carrier Slide Lever Regulator Cap Screw (4)
228D	Barring Slide Operating Plate (stationary) Screw (2)
228F	Thread (lower) Cutting Blade Friction Plate Screw (2)
229D	Clamp Lifting Arm Connection Roller Cap Screw, for 1901
229D	Knife Bar Driving Lever (intermediate) Roller Cap Screw, for 1959
237D	Belt Shifter Shaft Guide Collar Set Screw, for 249861
237D	Clamp Check Holder Stop Screw
240D	Clamp Carrier Regulator Stud Stop Screw, for 249623
240D	Thread (lower) Cutting Blade Screw (2)
330D	Face Plate Screw (lower)

# Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
336F	Needle Set Screw for 271835
336F	Needle Thread Tension (rear) Rod Set Screw, for 271984
337E	Clamp Check Holder Adjusting Screw (2)
389X	Belt Guard Hinge Screw, for 271726
389F	Stop Cam Spring Cover Screw, for 271619
397E	Clamp Plate Block Screw (2)
401D	Sewing Safety Lock Engaging Plate Screw
404D	Clamp Carrier Block Plate Screw, for 271924
404D	Clamp Carrier Plate Screw (front) (2)
418D	Bobbin Winder Tension Screw Stud, for 271948
430AL	Hook Driving Connection Belt Pulley Stud Screw
435ALX	Thread Take-up Lever Link Hinge Pin Set Screw
446ALX	Needle Bar Frame Regulator Hinge Stud Set Screw
446ALX	Thread Take-up Spring Regulator Set Screw
448ALX	Arm Shaft Flanged Bushing (back) Set Screw
448ALX	Knife Bar Disengaging Lever Catch Tripping Point Collar Set Screw, for 249869
448ALX	Thread (lower) Cutting Blade Carrier Lever Stop Screw
453ALX	Barring Plate Cam Set Screw, for 271485
453AL	Feed Driving Bevel Pinion Position Set Screw, for 271750
453AL	Stop Cam Pinion Set Screw, for 271653



Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
457AL	Stop Cam Spring Stop Screw Block Set Screw, for 249713
460AL	Feed Wheel Shaft Thrust Collar Set Screw, for 271573
460AL	Thread Guide (side of Arm) (upper) Set Screw
564C	Starting Lever Screw Center, for 58384
591F	Bobbin Case Tension Spring Screw, for 271784
592E	Bobbin Case Latch Stop Screw, for 271785
646F	Feed Wheel Tripping Lever Screw Stud
673F	Needle Bar Frame Screw Center
690D	Clamp Lifting Arm Screw (2)
704F	Barring Slide Stop Attaching Screw
717ALX	Starting Lever Adjusting Screw
717ALX	Tension (side of Arm) Releaser Lever Stop Screw
742X	Clamp Carrier Regulator Bearing Screw (3)
748E	Arm Screw (back) (2)
756E	Belt Shifter Trip Point Screw, for 249869
756D	Clamp Carrier Guide (left) Screw (long) for 271921
792D	Bobbin Winder Thread Guide Screw, for 271717
792D	Sewing Safety Lock Screw
795C	Stop Cam Gear Stud Set Screw
858AL	Needle Bar Crank Set Screw, for 271760
868E	Arm Screw (front) (2)



Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
871F	Stop Cam Spring Stop Screw
889AL	Clamp Arm Hinge Block Pin Set Screw, for 271543
898D	Safety Tripping Lever Release Plate Screw
904AL	Feed Wheel Driving Shaft Gear Position Screw, for 271566
913F	Stop Cam Interlocking Rod Spring Regulating Thumb Screw
914F	Sewing Safety Lock Pitman Screw, for 271633
934X	Arm Top Cover Hinge Screw (8)
934X	Clamp Carrier Stay Plate Screw, for 271945
934X	Thread (upper) Cutting Blade Screw, for 271995
964D	Hook Driving Connection Belt Pulley Cap Screw
971E	Feed Driving Pinion Screw (4)
974F	Automatic Knife Disengaging Lever Hinge Screw
980C	Sewing Safety Lock Actuating Cam Hinge Screw
980C	Sewing Safety Lock Pitman Hinge Screw (front)
1019AL	Thread Guide (side of Arm) (lower) Sew Screw
1021E	Needle Bar Connecting Link Cap Screw
1036AL	Thread Take-up Crank Position Screw, for 271760
1038C	Needle Bar Frame Regulator Hub Adjusting Screw
1042C	Needle Bar Frame Pitman Hinge Screw
1043F	Tension (side of Arm) Screw Stud, for 271658
1065AL	Needle Bar Crank Position Screw, for 271760

Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
1094C	Clamp Carrier Slide Guide Screw (4)
1149AL	Sewing Safety Lever Clamp Pinch Screw, for 271989
1230F	Clamp Carrier Guide (right) Screw (2)
1231F	Clamp Carrier Plate Screw (back) (2)
1234C	Clamp Carrier Slide Regulating Stud
1235F	Bed Oil Guard Screw
1235F	Clamp Plate Screw (4)
1239D	Knife Bar Connecting Link Cap Screw
1240F	Knife Bar Connecting Link Hinge Screw
1241D	Feed Hand Ratchet Lever Bracket Spring Screw Stud, for 271758
1241D	Knife Bar Disengaging Lever Catch Spring Screw Stud
1241D	Tension (side of Arm) Releaser Lever Spring Screw Stud (2)
1241D	Thread (lower) Cutting Blade Carrier Lever Spring Screw Stud (2)
1242D	Knife Bar Disengaging Lever Spring Screw, for 271935
1243F	Knife Holder Guide Stud
1256D	Clamp Carrier Slide Screw (2)
1258AL	Thread Take-up Crank Set Screw, for 271760
1296AL	Clamp Check Screw (2)
1319F	Knife Bar Connecting Stud Clamping Screw, for 271915
1345D	Clamp Carrier Guide (left) Screw (short) for 271921

Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
1351C	Thread (lower) Cutting Lever Ball Screw
1352C	Tension (side of Arm) Releaser Lever Lock Pin Screw Bushing
1396E	Feed Driving Bevel Gear Bracket Screw (2)
1423D	Needle Thread Pull-off Shaft Screw (2)
1423F	Thread (upper) Cutting Blade Arm Screw (2)
1423F	Thread Guide (on Face Plate) Screw, for 271500
1443F	Automatic Knife Disengaging Lever Thread Guide Screw
1469C	Tension (side of Arm) Releaser Lever Stop Screw Stud
1508R	Starting Lever Screw Center Nut, for 58384
1517D	Needle Bar Frame Screw Center Nut
1518J	Starting Lever Stop Screw Nut
1520J	Clamp Carrier Regulator Roller and Screw Stud Nut, for 1960
1520J	Clamp Carrier Slide Lever Roller and Screw Stud Nut, for 1960
1520J	Starting Lever Adjusting Screw Nut
1520J	Tension (side of Arm) Releaser Lever Stop Screw Nut
1520J	Thread (lower) Cutting Blade Carrier Lever Stop Screw Nut
1520J	Thread (lower) Cutting Lever Ball Screw Nut
1521E	Clamp Spring Thumb Screw Lock Nut
1521X	Speed Adjusting Lever Hinge Screw Nut
1521D	Thread Take-up Lever Adjusting Screw Nut, for 271699



Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
1547X	Knife Bar Disengaging Lever Catch Hinge Screw Nut
1547X	Knife Holder and Needle Thread Pull-off Roller Arm Bracket Screw Nut
1547X	Needle Bar Frame Pitman Hinge Screw Nut
1550C	Bight Stitch Adjusting Point Adjusting Screw Nut
1550J	Needle Thread Pull-off Stop Screw Nut
1560C	Needle Thread Tension (rear) Regulating Thumb Nut, for 271988
1560F	Tension (side of Arm) Regulating Thumb Nut, for 271658
1562J	Barring Tension Spring Regulating Nut
1562X	Bobbin Winder Tension Regulating Thumb Nut, for 271948
1607E	Barring Slide Operating Plate Adjusting Screw Nut
1607E	Barring Slide Stop Adjusting Screw Nut
1608C	Knife Holder Guide Stud Nut
1619XC	Stop Cam Interlocking Rod Guide Set Screw Lock Nut, for 271940
1620X	Bobbin Winder Frame Hinge Screw Nut, for 271713
1620E	Clamp Lifting Arm Connection Hinge Screw Nut
1620E	Feed Wheel Tripping Lever Hinge Screw Nut
1623X	Clamp Spring Thumb Screw Sleeve Nut
1638D	Stop Cam Interlocking Rod Spring Regulating Thumb Screw Nut
1655C	Belt Shifter Operating Actuator Lock Nut



Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
1658C	Clamp Carrier Slide Regulating Stud Thumb Nut
1664E	Needle Thread Tension (rear) Stud Lock Nut, for 271988
1671C	Clamp Carrier Regulator Stud Nut
1698C	Automatic Knife Disengaging Lever Hinge Screw Nut
1698C	Needle Bar Frame Regulator Hub Adjusting Screw Nut
1698C	Thread (upper) Cutting Blade Driving Arm Ratchet Screw Nut, for 271425
1778R	Motor Bolt Nut, for 151223
1822	Sewing Safety Lever Extension Roller, for 271990
1901	Clamp Lifting Arm Connection Roller and Screw Stud with 229D and 12424
1959	Knife Bar Driving Lever (intermediate) Roller and Screw Stud with 229D and 12424, for 271968
1960	Clamp Carrier Regulator Roller and Screw Stud with 1520J, for 249623
1960	Clamp Carrier Slide Lever Roller and Screw Stud with 1520J, for 271932
1963	Knife Bar Disengaging Lever Catch Roller and Stud, for 271934
2102	Tension (side of Arm) Disc, for 271658
2269	Belt Shifter Shaft Guide Collar Position Pin
2455	Bobbin Winder Tension Disc, for 271948
2718R	Treadle Extension Screw Washer, for 228757
7070	Needle Bar Frame Regulator Hub Adjusting Screw Sleeve

Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
7071	Needle Bar Frame Pitman Adjusting Screw Washer, for 271966
7071	Safety Tripping Lever Spring Screw Washer
8238	Tension (side of Arm) Spring, for 271658
8582	Arm Dowel Pin (2)
8582	Starting Lever Bracket Dowel Pin (2)
9046	Feed Wheel Shaft Thrust Collar Position Pin
9281	Belt Tightener Hinge Plate Adjusting Screw Hinge Pin Washer, for 151223
9543	Thread Check Disc, for 271667
9544	Thread Check Cap, for 271667
9545-001	Thread Check Spring, for 271667
9842	Motor Bolt Washer, for 151223
11831	Screw Driver (5 inch blade) (machine, large)
12400	Barring Tension Spring Guide
12424	Clamp Lifting Arm Connection Roller Cap Screw Washer, for 1901
12424	Knife Bar Driving Lever (intermediate) Roller Cap Screw Washer, for 1959
14372	Treadle, for 228757
14373	Treadle extension, for 228757
14374	Treadle Spring, for 228757
14375	Treadle Stand, for 228757
17881	Treadle Shaft, for 228757

Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
21651	Stop Cam Interlocking Rod Spring
21654	Wrench
23250	Treadle Bolt Washer, for 228757
23390	Clamp Spring Screw Washer
23390	Knife Screw Washer
23396	Clamp Carrier Slide Lever Regulator Cap
23435	Feed Wheel Tripping Lever Spring
23460	Knife Bar
23466	Knife Bar Disengaging Lever Catch Tripping Point, for 249869
23535	Wrench
23554	Belt Shifter Shaft Bracket Spring
23669	Thread Guide (side of Arm) (lower)
23681	Knife Bar Driving Lever Spring
*24081	Arm Shaft Bushing (front) for 271836
27739	Thread Unwinder Thread Cone (wood)
32012	Needle Thread Tension (rear) Disc, for 271988
32572	Needle Thread Tension (rear) Releasing Disc, for 271988
39504	Needle Bar Frame Regulator Hub Adjusting Screw Washer
39532	Clamp Carrier Regulator Stud Sleeve
39541	Clamp Lifting Arm Connection Roller and Screw Stud Bracket Screw Washer

Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
39541	Safety Tripping Lever Lock Screw Washer (2)
39541	Sewing Safety Lock Pitman Screw Washer, for 271633
39575	Clamp Lifting Chain Hook (large) for 228909
39575	Starting Chain Hook (large) for 228349
39576	Clamp Lifting Chain Hook (small) for 228909
39576	Starting Chain Hook (small) for 228349
39583	Clamp Carrier Regulator Stud Stop, for 249623
39635	Needle Thread Tension (rear) Releasing Pin, for 271988
39652	Thread Take-up Spring, for 271658
39711	Thread Guide (side of Arm) (upper)
39715	Clamp Check Holder Stop Screw Washer
39882	Belt Shifter Stop Washer (nylon)
39988	Stop Cam Interlocking Rod Guide Washer (nylon)
40007	Clamp Carrier Block Plate, for 271924
40025	Barring Plate Cam Position Pin
40025	Feed Driving Bevel Pinion Position Pin
40025	Hook Driving Connection Belt Pulley Gear Position Pin
40025	Stop Cam Pinion Position Pin
40038	Thread (lower) Cutting Blade Carrier Stud, for 271780
40043	Barring Tension Plate (lower) Collar with 209ALD (2)



Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
40052	Tension (side of Arm) Releaser Lever Lock Pin
40053	Tension (side of Arm) Releaser Lever Lock Pin Spring
50057D	Feed Hand Ratchet Lever Hinge Screw
50057D	Needle Thread Tension (rear) Rod Actuator Screw
50156D	Clamp Plate Support Screw (2)
50166E	Thread (upper) Cutting Blade Driving Arm Actuating Lever Spring Screw Eye, for 271845
50172C	Barring Tripping Point Lock Screw
50221D	Clamp Spring Thumb Screw (pressure regulating)
50356D	Bobbin Winder Frame Hinge Screw, for 271713
50379	Bobbin Case Opener Bracket Adjusting Collar Set Screw, for 271417
50416F	Knife Bar Disengaging Lever Catch Hinge Screw
50416F	Stop Lever Hinge Screw
50579	Hook Driving Shaft Oil Chain Guard (lower) Screw (2)
50581R	Treadle Extension Screw, for 228757
50615X	Machine Hinge Connection Bracket Screw, for 271721
50807R	Belt Tightener Motor Plate Screw, for 151223
51000E	Needle Bar Frame Driving Gear Screw (2)
51047E	Belt Shifter Shaft Bracket Extension Pinch Screw, for 249858
51064C	Thread (upper) Cutting Blade Guide Plate Screw
51074R	Treadle Bolt, for 228757

Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
51407AL	Knife Bar Driving Lever Spring Screw
51655R	Belt Tightener Hinge Plate Adjusting Screw Nut, for 150783 and 151223
53561C	Barring Shaft Adjusting Lock Nut (2)
53569E	Bed Leg Extension (adjustable) Lock Nut
53570X	Knife Bar Driving Lever (intermediate) Hinge Screw Stud Nut
58384	Starting Lever Screw Center 564C with 1508R (2)
60913	Thread Unwinder Spool Weight with 60914
60914	Thread Unwinder Spool Weight Center Pin, for 60913
67425	Treadle Bolt Lock Washer, for 228757
120346	Oiler (copper plated) with 120347
120347	Oiler Spout, 8½ inches long, for 120346
126150	Motor Bolt Lock Washer, for 151223
140050F	Face Plate Screw (upper)
140050C	Pulley (positive drive) Gear Screw (3)
140071C	Thread (upper) Cutting Blade Driving Arm Latch Hinge Screw
140321C	Pulley (tight) Set Screw, for 271617
140321AL	Tension (side of Arm) Releaser Lever Set Screw, for 271656
140409AL	Hook Driving Shaft Connection Belt Pulley Screw, for 271794
140566AL	Safety Tripping Lever Lock Plate Hinge Screw
140930XC	Feed Driving Gear Stud Set Screw

Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
141504X	Feed Ratchet Gear Compression Spring Cap Screw
141507C	Hook Washer Needle Guard Screw, for 271575
141514C	Bobbin Case Tension Spring Regulating Screw, for 271784
141525F	Hook Gib Screw, for 271575
141546C	Feed Driving Bevel Gear Cap Screw, for 271473
141547AL	Hook Set Screw, for 271585
141548F	Needle Bar Frame Connection Cap Screw
141549F	Needle Bar Frame Connection Hinge Screw
141554ALX	Clamp Arm Screw (2)
141556AL	Clamp Lifting Arm Connection Hinge Screw
141557C	Thread (lower) Pull-off Hinge Screw
141558ALX	Thread (upper) Cutting Lever Hinge Screw
141562C	Thread Take-up Lever Adjusting Screw, for 271699
141563E	Feed Wheel Tripping Point Screw, for 271564
141564C	Barring Slide Operating Plate Adjusting Screw
141572X	Arm Side Cover (left) Screw
141572X	Arm Side Cover (right) Screw (2)
141586C	Knife Bar Driving Lever (intermediate) Hinge Screw Stud
141597C	Clamp Carrier Regulator Stud (to regulate length of buttonhole)
141600AL	Hook Driving Connection Belt Pulley Gear Lock Screw, for 271584



Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
141601X	Clamp Check Mat Housing Screw (2) for 271404 and 271407
141602C	Bobbin Case Opener Bracket Hinge Stud Position Screw
141602C	Feed Wheel Driving Shaft Gear (intermediate) Stud Set Screw
141623C	Bight Stitch Adjusting Point Adjusting Screw
141624C	Thread (upper) Cutting Blade Driving Arm Guide Screw, for 271996
141624C	Thread (upper) Cutting Blade Driving Arm Screw, for 271846
141625C	Needle Thread Pull-off Shaft Collar Set Screw, for 271457
141626XC	Thread (upper) Cutting Blade Guide Plate Follower Screw
141627C	Thread (upper) Cutting Blade Driving Arm Ratchet Screw, for 271425
141628E	Barring Tension Screw Stud, for 271843
141629AL	Hook Driving Shaft Bushing (front) (adjustable) Set Screw
141644C	Barring Plate Screw (2)
141644C	Barring Tie Stitch Plate Screw (4)
141659E	Bed Leg Extension (adjustable) Screw
141661C	Needle Thread Pull-off Roller Screw Stud, for 351895
141670C	Barring Slide Stop Adjusting Screw
141671C	Thread (upper) Cutting Cam Roller Screw Stud, for 271451



Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
141673XC	Knife Holder and Needle Thread Pull-off Roller Arm Bracket Screw
141675C	Clamp Carrier Regulator Cap Screw
150203	Thread Unwinder Spool Rest Cushion (felt) for 228776
150701	Belt Tightener Hinge Plate Adjusting Screw, for 150783
150783	Belt Tightener Hinge Plate Adjusting Screw 150701 with 51655R, for 151223
151066	Belt Tightener Hinge Plate Adjusting Screw Hinge Pin, for 151223
151068	Belt Tightener Hinge Plate Adjusting Screw Hinge Pin Retaining Ring, for 151223
151219	Belt Tightener Motor Plate, for 151223
151220	Belt Tightener Motor Plate Adjusting Screw Hinge Bracket, for 151223
151221	Belt Tightener Motor Plate Hinge Bracket, for 151223
151222	Belt Tightener Motor Plate Hinge Bracket Pin, for 151223
151223	Motor Mount and Belt Tightener complete, Nos. 51655R 150783, 151066, 151219, 151220, 151221, 151222, two each 9281, 151068, four each 50807R, 151369, eight each 1778R, 9842 and 126150
151369	Motor Mount and Belt Tightener Screw Stud 1 3/8 inch long, for 151223
200137X	Gauge Chain and Ring Screw, for 249698
200386C	Tension (side of Arm) Releaser Lever Shaft Collar Set Screw, for 268072

Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
201052ALX	Clamp Arm Hinge Block Pin Collar Set Screw, for 227224
201254C	Thread Unwinder Spool Rest Set Screw, for 228766
201381D	Sewing Safety Lock Hinge Bracket Spring Screw
201474E	Bobbin Case Stop Screw
201668E	Feed Wheel Clamping Nut
201732C	Barring Lever Hinge Screw Nut
201732C	Knife Bar Driving Lever Screw Stud Nut
201784X	Barring Slide Operating Rod Spring Bracket Nut
201883	Needle Thread Pull-off Roller, for 351895
202005	Starting Lever Spring Washer
202248	Speed Adjusting Lever Hinge Screw Washer
202330	Stop Cam Oil Packing (wick) for 271939
202622	Clamp Arm Screw Washer (2)
204925	Sewing Safety Lever Extension Screw Washer, for 271991
205634	Knife Bar Driving Lever (intermediate) Hinge Screw Stud Washer
206482	Barring Plate Screw Washer (2)
206482	Barring Tie Stitch Plate Screw Washer (4)
210541	Hook Washer Needle Guard, for 271575
210734	Bobbin Case Latch Lever, for 271787
210735	Bobbin Case Latch Fulcrum Pin, for 271787

Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
210736	Bobbin Case Latch Spring, for 271785
210805	Barring Slide Operating Rod Spring Bracket Washer
210962	Barring Trip Lever Spring
222616	Starting Lever Spring
225345	Bobbin Winder Spindle, for 271706
225390	Thread Unwinder Thread Cone Holder
225734	Barring Slide Operating Rod Spring Screw Washer
227224	Clamp Arm Hinge Block Pin Collar with 201052ALX
228333	Starting Chain Cushion Spring, for 228349
228347	Starting Chain (lower) 10½ inches long, for 228349
228348	Starting Chain (upper) 27 inches long, for 228349
228349	Starting Chain complete, Nos. 228333, 228347, 228348, two each 39575 and 39576
228476	Screwdriver (Bobbin Case)
228661	Arm Top Cover Cushion (rubber) (2)
228661	Belt Guard Cushion (rubber), for 271719
228757	Treadle complete, Nos. 2718R, 14372, 14373, 14374, 14375, 17881, 50581R, Two each 23250, 51074R and 67425 (2)
228764	Thread Unwinder Spool Pin, for 228776
228766	Thread Unwinder Spool Rest (for two spools) (flat) with 201254C, for 228776
228767	Thread Unwinder Spool Rest Rod, for 228776
228768	Thread Unwinder Spool Stand, for 228776



Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
228769	Thread Unwinder Thread Guide, for 228776
228770	Thread Unwinder Thread Guide Holder (for one or two Guides) for 228776
228774	Thread Unwinder Thread Guide Rod, for 228776
228776	Thread Unwinder (for two spools) complete, Nos. 228766, 228767, 228768, 228770, 228774, two each 150203, 228764, 228769 and three wood screws 7/8 inch, No. 12 R.H.B.
228909	Clamp Lifting Chain, 36 inches long, with 39575 and 39576
232515	Bobbin Winder Tension Spring, for 271948
232709	Thread (upper) Cutting Cam Follower Hinge Stud with 263572
232935	Wrench (2) for 53561C
232982	Machine Rest Cushion (leather) for 250408
233028	Bobbin
235706	Arm Shaft Bushing (front) Oil Wick
235706	Feed Wheel Driving Shaft Oiling Wick
238089	Knife Bar Disengaging Lever Catch Bracket Position Pin, for 271935
239241	Bobbin Winder Pulley Shaft Retaining Ring, for 271713
239353	Wrench, for 350713ALK
239515	Feed Wheel Driving Shaft Gear Position Pin (spirol)
239515	Stitch Regulating Gear Driver Pin (spirol)



Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
240245	Bobbin Winder Base Screw Retaining Spring, for 271713
241189	Thread Take-up Lever Oil Packing (wick) for 271603
243798	Machine Base Oil Level Indicator, for 271721
243799	Machine Base Oil Level Indicator Oil Seal (neoprene) for 271721
244746	Hook Oil Seal Ring (rubber) for 271585
249534	Thread (lower) Cutting Blade Carrier Lever Spring
249544	Knife Bar Stop
249545	Knife Bar Stop Retainer Plate
249623	Clamp Carrier Regulator with 240D, 1960 and 39583
249659	Knife Bar Disengaging Lever Catch Spring
249660	Knife Bar Disengaging Lever Spring
249698	Gauge, for setting length of buttonhole, with 200137X and 249789
249713	Stop Cam Spring Stop Screw Block with 457AL
249716	Bobbin Winder Frame Spring, for 271713
*249735	Clamp Carrier Stay Plate, for 271945
249741	Stop Cam Interlocking Rod
249749	Clamp Check Holder Adjusting Screw Friction Plate
249753	Clamp Carrier Plate
249789	Gauge Chain and Ring, for 249698
249820	Wrench

Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
249858	Belt Shifter Shaft Bracket Extension with 51047E
249861	Belt Shifter Shaft Guide Collar with 237D
249863	Belt Shifter Trip Point, for 249869
249864	Belt Shifter Trip Stud
249869	Knife Bar Disengaging Lever Catch Tripping Point Collar with 175E, 756E, 23466, 249863 and two 448ALX
249883	Bed Oil Guard Oil Tube (brass) for 271415
249922	Stop Lever
249945	Wrench
249947	Sewing Safety Lock Pitman (front section) for 271633
250408	Machine Rest (high) with 232982 and two wood screws 1 inch No. 12
250444	Feed Wheel Tripping Lever Screw Stud Washer
251170	Safety Tripping Lever Spring
255513	Tweezers
255540	Wrench
255541	Wrench
259477	Screwdriver
262058	Knife Bar Disengaging Lever Screw Stud, for 262128
262128	Knife Bar Disengaging Lever with 262058
262133	Needle Bar Frame Regulator Hinge Stud, for 271608
262135	Needle Bar Frame Regulator Hinge Stud Oil Wick Retainer, for 271608

Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
262138	Thread Take-up Lever Link Hinge Pin
262171	Knife Bar Driving Lever (intermediate) Connecting Link
263572	Feed Driving Gear Stud (eccentric) Oil Packing (wick) for 271978
263572	Thread (upper) Cutting Cam Follower Hinge Stud Oil Packing (wick) for 232709
265672	Feed Wheel Driving Shaft Retaining Ring
265672	Stop Cam Gear Stud Retaining Ring
267093	Hook Driving Connection Belt Pulley Needle Bearing, for 271580
267242	Wrench, for 141547AL
268072	Tension (side of Arm) Releaser Lever Shaft Collar with two 200386C
268425	Hook Driving Shaft Connection Belt Pulley Needle Bearing, for 271794
270200	Needle Bar Oiling Wick, for 271603
271401	Thread (upper) Cutting Blade Driving Arm Safety
271402	Clamp Check Mat Housing with 1/16 inch thick rubber, for 271404
271403	Clamp Check, for 271404
271404	Clamp Check complete, Nos. 271402, 271403, and two 141601X for 3/8 to 11/16 inch buttonholes
271405	Clamp Check Mat Housing with 1/16 inch thick rubber, for 271407
271406	Clamp Check, for 271407

Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
271407	Clamp Check complete, Nos. 271405, 271406, and (2) 141601X, for 3/8 to 1 inch buttonholes (1/16 inch thick rubber mat)
271408	Automatic Knife Disengaging Lever
271409	Feed Ratchet Gear (eccentric) Stud with 271562
271410	Automatic Knife Disengaging Lever Thread Guide
271411	Barring Slide Operating Rod Spring
271412	Barring Slide Operating Rod Stud
271413	Barring Slide Operating Rod Spring Bracket
271414	Barring Tension Spring
271415	Bed Oil Guard with 249883
271416	Clamp Carrier Regulator Slide
271417	Bobbin Case Opener Bracket Adjusting Collar with 50379
271418	Bobbin Case Stop
271419	Bobbin Case Base, for 271420
271420	Bobbin Case complete, Nos. 271419 and 271785, for 271421
271421	Hook and Bobbin Case complete, Nos. 271420 and 271575
271423	Hook Driving Connection Belt Pulley Oiling Wick
271425	Thread (upper) Cutting Blade Driving Arm Latch with 1698C and 141627C
271426	Stitch Regulating Gear Retainer
271451	Thread (upper) Cutting Cam with 141671C, 351894 and two 145E



Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
271452	Thread (upper) Cutting Cam Follower
271453	Thread (upper) Cutting Cam Follower Link
271456	Hook Driving Shaft Bushing (front) (adjustable)
271457	Needle Thread Pull-Off Shaft Collar with 141625C
271458	Stitch Regulating Gear, 40 teeth
271459	Stitch Regulating Gear, 44 teeth
271460	Barring Slide Stop
271470	Knife Holder
271471	Hook Oil Control Screw Stud 271592 with 271808, for 271575
271473	Feed Driving Bevel Gear Bracket 271728 with 141546C and 271549
271474	Hook Driving Shaft Oil Chain Guard (lower)
271475	Hook Driving Shaft Oil Chain Guard (upper) with 350595XC
271485	Barring Plate Cam with two 453ALX
271486	Face Plate, for 271500
271488	Needle Thread Tension Guide
271489	Sewing Safety Lock Hinge Bracket Spring
271494	Knife Bar Spring
271495	Stop Cam Spring
271499	Thread (upper) Cutting Blade Driving Arm Latch Spring
271500	Face Plate 271486 with 1423F, 271667 and 271692

Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
271502	Arm Oil Wick
271503	Arm Oil Wick Retainer
271504	Arm Oil Wick Support Spring
271505	Arm Reservoir Oiling Felt
271506	Arm Shaft
271507	Arm Shaft Flanged Bushing (back) Oiling Felt
271508	Arm Shaft Bushing (front) Oil Packing (wick)
271508	Arm Shaft Flanged Bushing (back) Oil Packing (wick)
271509	Arm Shaft Bushing (front) Oiling Felt
271511	Arm Side Cover (right)
271512	Arm Top Cover with 190D and 271761
271514	Arm Top Cover Hinge
271517	Barring Shaft
271518	Barring Shaft Oiling Felt (in Arm)
271519	Barring Slide Operating Rod
*271520	Bed with 271799
271522	Belt Shifter Operating Actuator
271523	Belt Shifter Operating Block with 350287F
271524	Belt Shifter Shaft
271527	Bobbin Case Opener Bracket with 271828, 271829 and 271974
271533	Clamp Arm Hinge Block Pin

Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
271535	Clamp Carrier Regulator Bearing
271539	Clamp Lifting Arm
271540	Clamp Lifting Arm Connection
271541	Clamp Lifting Arm Connection Roller and Screw Stud Bracket
271542	Clamp Plate
271543	Clamp Plate Block with 889AL
271544	Clamp Plate Support
271545	Clamp Spring
271546	Clamp Spring Thumb Screw Rest
271549	Feed Driving Bevel Gear, for 271473
271550	Feed Driving Gear, 64 teeth
271558	Feed Ratchet Gear (lower) 70 teeth
271559	Feed Ratchet Gear (upper) 32 teeth
271560	Feed Ratchet Gear Compression Spring
271562	Feed Ratchet Gear (eccentric) Stud Oil Packing (wick) for 271409
271564	Feed Wheel with 271795 and two 141563E
271565	Feed Wheel Driving Shaft
271566	Feed Wheel Driving Shaft Gear with 904AL
271567	Feed Wheel Driving Shaft Gear (intermediate)
271568	Feed Wheel Driving Shaft Gear (intermediate) Stud
271569	Feed Wheel Driving Shaft Washer

Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
271573	Feed Wheel Shaft Thrust Collar with 460AL
271574	Hook (sewing) with 502535, for 271575
271575	Hook 271574 with 141507C, 210541, 271471, 271593, 271789 and three 141525F, for 271421
271578	Hook Driving Connection Belt (reinforced neoprene)
*271579	Hook Driving Connection Belt Pulley, for 271580
271580	Hook Driving Connection Belt Pulley 271579 with two 267093
271583	Hook Driving Connection Belt Pulley Stud Oil Packing (wick) for 271979
271584	Hook Driving Connection Belt Pulley Gear with 141600AL
271585	Hook Driving Shaft with 244746 and two 141547AL
271586	Hook Driving Shaft Bushing (back)
*271588	Hook Driving Shaft Connection Belt Pulley, for 271794
271589	Hook Driving Shaft Oil Chain (endless)
271591	Hook Driving Shaft Oil Tube (brass)
271592	Hook Oil Control Screw Stud, for 271471
271593	Hook Oil Control Screw Stud Pin, for 271575
271595	Knife Bar Driving Lever
271596	Needle Bar, for 271835
271597	Needle Bar Connecting Link
271599	Thread Take-Up Lever Link Hinge Pin Oiling Felt Washer



Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
271602	Needle Bar Connecting Stud with 350713ALX
271603	Needle Bar Frame with 241189, 270200, 271610 and 271611
271604	Needle Bar Frame Connection
271605	Needle Bar Frame Driving Gear
271606	Needle Bar Frame Oiling Felt (lower)
271607	Needle Bar Frame Oiling Felt (upper)
271608	Needle Bar Frame Regulator Hinge Stud 262133 with 262135 and 271609
271609	Needle Bar Frame Regulator Hinge Stud Oil Wick, for 271608
271610	Needle Bar Oiling Felt, for 271603
271611	Needle Bar Oiling Felt Retainer, for 271603
271615	Pulley (loose) with 271734 and two 271767
271617	Pulley (tight) with 140321C
271618	Pulley (positive drive) for 271763
271619	Pulley (positive drive) Gear and Stop Cam Spring Cover with three 389F
271621	Safety Tripping Lever
271622	Safety Tripping Lever Lock
271623	Safety Tripping Lever Lock Plate
271624	Safety Tripping Lever Release Plate
271625	Sewing Safety Lock
271626	Sewing Safety Lock Actuating Cam

Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
271627	Sewing Safety Lock Actuating Cam Plate
271628	Sewing Safety Lock Engaging Plate
271629	Sewing Safety Lock Hinge Bracket
271630	Sewing Safety Lock Hinge Bracket Collar with 202F
271631	Barring Shaft Bushing (lower)
271632	Sewing Safety Lock Pitman (rear section) for 271633
271633	Sewing Safety Lock Pitman complete, Nos. 249947, 271632, two each 914F and 39541
271634	Stitch Regulating Gear, 30 teeth
271635	Stitch Regulating Gear, 32 teeth
271636	Stitch Regulating Gear, 36 teeth
271637	Stitch Regulating Gear, 36 teeth
271638	Stitch Regulating Gear, 36 teeth
271639	Stitch Regulating Gear, 40 teeth
271640	Stitch Regulating Gear, 40 teeth
271641	Stitch Regulating Gear, 45 teeth
271642	Stitch Regulating Gear, 48 teeth
271643	Stitch Regulating Gear, 48 teeth
271644	Stitch Regulating Gear, 50 teeth
271645	Stitch Regulating Gear, 54 teeth
271646	Stitch Regulating Gear, 60 teeth
271647	Stitch Regulating Gear, 60 teeth

Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
271648	Stitch Regulating Gear, 60 teeth
271649	Stitch Regulating Gear Driver
271650	Stop Cam Gear Stud
271651	Stop Cam Gear Stud Oiling Wick
271651	Thread Take-Up Lever Link Hinge Pin Oil Wick
271652	Stop Cam Gear Stud Oiling Wick Clamp
271653	Stop Cam Pinion with 453AL
271655	Tension (side of Arm) Releaser Lever Pin (spiral)
271656	Tension (side of Arm) Releaser Lever with 140321AL
271657	Tension (side of Arm) Releaser Lever Shaft
271658	Tension (side of Arm) complete, Nos. 1043F, 1560F, 8238, 39652, 271700, 271701 and two 2102
271665	Needle Thread Tension (rear) Spring, for 271988
271666	Thread Check Bracket, for 271667
271667	Thread Check complete, Nos. 208AL, 9544, 9545-001, 271666 and two 9543, for 271500
271670	Thread (lower) Cutting Lever
271671	Thread (lower) Cutting Lever Extension
271681	Thread (upper) Cutting Blade Driving Arm Latch Tripping Plate
271689	Thread (upper) Cutting Lever Connection (adjustable)
271691	Barring Tension Plate (lower) Spring
271692	Thread Guide (on Face Plate) for 271500



Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
271694	Thread Take-up Crank
271696	Thread Take-up Lever, for 271699
271698	Barring Shaft Oiling Wick
271699	Thread Take-up Lever complete, Nos. 1521D, 141562C, 271696 and 271793
271700	Thread Take-up Spring Regulator with 350060C, for 271658
271701	Thread Take-up Spring Regulator Oil Seal Ring (rubber) for 271658
271702	Clamp Spring Thumb Screw Sleeve
271703	Machine Hinge Connection (2)
271704	Bobbin Winder Base, for 271713
271705	Bobbin Winder Frame, for 271706
271706	Bobbin Winder Frame 271705 with 225345 and 271711, for 271713
271707	Bobbin Winder Pulley, for 271708
271708	Bobbin Winder Pulley 271707 with 271710, for 271713
271709	Bobbin Winder Pulley Bracket, for 271713
271710	Bobbin Winder Pulley Shaft, for 271708
271711	Bobbin Winder Spindle Pulley, for 271706
271712	Bobbin Winder Stop Latch, for 271713
271713	Bobbin Winder complete, Nos. 35D, 1620X, 50356D, 239241, 249716, 271704, 271706, 271708, 271709, 271712, 271798, two each 161D, 171ALD and 240245, for 271717



Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
271714	Bobbin Winder Thread Guide, for 271715
271715	Bobbin Winder Thread Guide 271714 with 271948, for 271717
271717	Bobbin Winder with Thread Guide complete, Nos. 271713, 271715 and two 792D
271718	Belt Guard, for 271719
271719	Belt Guard 271718 with 271751, two each 217E and 228661, for 271726
271721	Machine Base with 243798, 243799, 271723, two each 203E, 271725, 271778, 271779, four each 50615X, 271722, 271762 and two wood screws 1½ inch No. 12 F.H., for 271726
271722	Machine Base Cushion (rubber) for 271721
271723	Machine Base Oil Reservoir Cover, for 271721
271725	Machine Hinge Connection Bracket, for 271721
271726	Machine Base and Belt Guard complete, Nos. 271719, 271721, two 271732 and eight 389X
271727	Belt Shifter Shaft Bracket
271728	Feed Driving Bevel Gear Bracket, for 271473
271729	Starting Lever Rod
271730	Stop Cam Gear Stud Washer
271731	Feed Ratchet Gear Compression Spring Washer
271732	Belt Guard Hinge, for 271726
271733	Arm Shaft Flanged Bushing (back)
271734	Pulley (loose) Ball Bearing (double shielded bearing) for 271615

Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
271736	Pulley (positive drive) Ball Bearing (double shielded bearing) for 271763
271738	Pulley (positive drive) Spacer
271739	Pulley (tight) Pin (spirol)
271740	Pulley (loose) Retaining Ring
271741	Bobbin Case Opener Bracket Hinge Stud Oil Drip Guide
271749	Thread (lower) Pull-Off
271750	Feed Driving Bevel Pinion with two 453AL
271751	Belt Guard Lock Spring, for 271719
271752	Belt Guard Lock Spring Catch
271754	Hook Driving Connection Belt Pulley Thrust Washer
271755	Barring Shaft Oiling Felt (lower)
271756	Barring Shaft Oiling Felt (lower) Retainer
271757	Feed Hand Ratchet Lever
271758	Feed Hand Ratchet Lever Bracket with 1241D
271759	Stop Cam Gear
271760	Needle Bar Crank with 858AL, 1036AL, 1065AL and 1258AL
271761	Arm Top Cover Lock Spring, for 271512
271762	Machine Base Cushion Cap, for 271721
271763	Pulley (positive drive) 271618 with 271736 and two 271766

Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
271764	Needle Bar Frame Connection Oiling Felt
271765	Needle Bar Frame Connection Oiling Felt Retainer
271766	Pulley (positive drive) Ball Bearing Retaining Ring, for 271763
271767	Pulley (loose) Ball Bearing Retaining Ring, for 271615
271770	Needle Bar Frame Regulator
271771	Needle Bar Frame Connection Oiling Felt Retainer Clamp
271772	Feed Hand Ratchet Lever Bracket Spring
271774	Barring Shaft Bushing (upper)
271778	Machine Hinge Connection Pin (spirol) for 271721
271779	Machine Hinge Connection Pin Sleeve (plastic) for 271721
271780	Thread (lower) Cutting Blade Carrier with 40038
271782	Automatic Knife Disengaging Lever Bracket
271784	Bobbin Case Cap with 591F, 141514C and 271964, for 271785
271785	Bobbin Case Cap complete, Nos. 592E, 210736, 271784 and 271787, for 271420
271786	Bobbin Case Latch, for 271787
271787	Bobbin Case Latch 271786 with 210734 and 210735, for 271785
271788	Hook Driving Shaft Oil Packing (wick)
271789	Hook Gib, for 271575



Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
271790	Thread Take-up Lever Link Hinge Pin Oiling Felt
271791	Arm Side Cover Insert Cushion (rubber) (8)
271793	Thread Take-up Lever Link, for 271699
271794	Hook Driving Shaft Connection Belt Pulley 271588 with 268425 and two 140409AL
271795	Feed Wheel Tripping Point, for 271564
271796	Barring Slide
271797	Machine Driving Belt (endless) (5/16 inch diameter 46 inches long)
271798	Bobbin Winder Friction Ring (rubber) for 271713
271799	Oil Supply Tube, for 271520
271800	Thread (lower) Cutting Blade Carrier Lever
271801	Knife Bar Driving Lever Screw Stud
271802	Speed Adjusting Lever (slow speed)
271803	Speed Adjusting Lever Bracket
271804	Arm Side Cover (left) Position Pin, for 271837
271805	Thread (lower) Cutting Blade Friction Plate
271807	Hook Driving Shaft Hook Driver Lock Pin
271808	Hook Oil Control Screw Stud Seal Ring (rubber) for 271471
271828	Bobbin Case Opener Bracket Oiling Felt, for 271527
271829	Bobbin Case Opener Bracket Oiling Felt Pin, for 271527
271830	Hook Driving Shaft Bushing (back) Oil Packing (wick)



Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
271831	Needle Bar Frame Pitman (hinge screw end) Washer
271832	Bobbin Case Opener Bracket Hinge Stud
271833	Bobbin Case Opener Bracket Oil Regulating Screw Stud
271835	Needle Bar 271596 with 336F
*271836	Arm with 24081
271837	Arm Side Cover (left) with two 271804
271838	Barring Lever
271839	Barring Plate (first bar)
271840	Barring Plate (second bar)
271841	Barring Tension Plate (lower)
271842	Barring Tension Plate (upper)
271843	Barring Tension Support Bracket with 141628E
271844	Bight Stitch Adjusting Point
271845	Clamp Arm with 50166E
271846	Clamp Arm Hinge Block with 141624C
271847	Clamp Check, for 3/8 to 11/16 in. Buttonholes
271848	Clamp Check, for 3/8 to 1 in. Buttonholes
271849	Clamp Check Holder (for use with 271404 or 271847)
271850	Clamp Check Holder (for use with 271407 or 271848)
271858	Needle Thread Pull-Off with 350287C
271859	Needle Thread Pull-Off Latch
271860	Needle Thread Pull-Off Latch Spring

Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
271880	Barring Tie Stitch Plate
271881	Feed Driving Pinion
271883	Barring Slide Operating Plate (stationary)
271886	Barring Trip Lever
271887	Barring Trip Lever Hinge Pin
271888	Barring Trip Lever Plate
271889	Barring Tripping Point
271890	Barring Tripping Point Spacer
271891	Clamp Carrier Slide Lever Socket Joint
271892	Clamp Carrier Connecting Rod
271893	Clamp Carrier Slide Guide (left)
271894	Clamp Carrier Slide Guide (right)
271895	Clamp Carrier Slide Lever Regulator
271896	Clamp Carrier Slide Regulating Stud Bushing
271899	Knife, 3/8 inch
271900	Knife, 7/16 inch
271901	Knife, 1/2 inch
271902	Knife, 9/16 inch
271903	Knife, 5/8 inch
271904	Knife, 11/16 inch
271905	Knife, 3/4 inch
271914	Knife Bar Connecting Link

Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
271915	Knife Bar Connecting Stud with 1319F
271917	Needle Bar Frame Pitman (regulator end) for 271966
271918	Needle Bar Frame Pitman (hinge screw end) for 271966
271920	Clamp Carrier Guide (left) for 271921
271921	Clamp Carrier Slide with 1345D, 271920 and two 756D
271922	Clamp Carrier Guide (right)
271924	Clamp Carrier Block with 40007 and four 404D
271926	Thread (lower) Cutting Blade
271927	Feed Wheel Shaft
271929	Barring Point
271932	Clamp Carrier Slide Lever with 1960
271933	Feed Wheel Tripping Lever
271934	Knife Bar Disengaging Lever Catch with 1963
271935	Knife Bar Disengaging Lever Catch Bracket with 1242D and 238089
271936	Knife Bar Driving Lever (intermediate)
271937	Starting Lever Bracket
271939	Stop Cam with two 202330
271940	Stop Cam Interlocking Rod Guide with 1619XC and 350635XC, for 271968
271943	Barring Slide Operating Plate (adjustable)
271945	Clamp Carrier with 249735 and two 934X

Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
271947	Needle Plate
271948	Bobbin Winder Tension Complete, Nos. 418D, 1562X, 232515 and two 2455, for 271715
271949	Tension (side of Arm) Releaser Lever Spring
271950	Belt Shifter Shaft Spring
271951	Feed Wheel Tripping Lever Point
271952	Starting Lever Safety
271964	Bobbin Case Tension Spring, for 271784
271965	Belt Shifter Shaft Bracket Stop
271966	Needle Bar Frame Pitman (adjustable) complete, Nos. 271917, 271918, two each 190F and 7071
271967	Automatic Knife Disengaging Lever Stop Washer
271968	Stop Cam Interlocking Rod Guide 271940 with 1959
271974	Bobbin Case Opener Bracket Hinge Stud Oiling Felt, for 271527
271974	Needle Bar Frame Oiling Felt Plug (for upper insert)
271975	Thread Take-up Lever Link Oiling Felt
271976	Needle Bar Frame Connection Oiling Wick
271977	Belt Shifter with 350287F
271978	Feed Driving Gear Stud (eccentric)
271979	Hook Driving Connection Belt Pulley Stud (eccentric) with 271583
271980	Needle Thread Pull-Off Roller Arm with 351895
271981	Needle Thread Pull-Off Roller Arm Bracket



Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
271982	Needle Thread Pull-Off Shaft
271983	Needle Thread Pull-Off Shaft Spring
271984	Needle Thread Tension (rear) Actuator with 336F
271985	Needle Thread Tension (rear) Bracket, for 271988
271986	Needle Thread Tension (rear) Rod
271987	Needle Thread Tension (rear) Secondary Spring, for 271988
271988	Needle Thread Tension (rear) complete, Nos. 1560C, 1664E, 32572, 39635, 271665, 271985, 271987, 350399C and two 32012
271989	Sewing Safety Lever Clamp with 1149AL, for 271991
271990	Sewing Safety Lever Extension with 1822, for 271991
271991	Sewing Safety Lever complete, Nos. 271989, 271990, two 191F and 204925
271992	Starting Lever
271993	Thread (upper) Cutting Blade (stationary) for 271995
271994	Thread (upper) Cutting Blade, for 271995
271995	Thread (upper) Cutting Blade Arm with 934X, 271993 and 271994
271996	Thread (upper) Cutting Blade Driving Arm with 141624C
271997	Thread (upper) Cutting Blade Driving Arm Actuating Lever
271998	Thread (upper) Cutting Blade Driving Arm Actuating Lever Spring

Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
272000	Thread (upper) Cutting Blade Guide Plate
350060C	Tension (side of Arm) Screw Stud Set Screw, for 271700
350109C	Safety Tripping Lever Hinge Screw
350114C	Safety Tripping Lever Lock Screw (2)
350229E	Needle Thread Pull-Off Stop Screw
350234D	Needle Plate Screw (2)
350235D	Sewing Safety Lock Pitman Hinge Screw (back)
350237C	Feed Wheel Tripping Lever Hinge Screw
350265C	Thread (upper) Cutting Cam Follower Link Screw (2)
350281C	Knife Bar Driving Lever Hinge Screw
350287F	Barring Slide Operating Rod Spring Screw
350287F	Belt Shifter Operating Actuator Set Screw
350287F	Belt Shifter Operating Block Set Screw, for 271523
350287F	Belt Shifter Set Screw, for 271977
350287C	Bight Stitch Adjusting Point Screw
350287C	Needle Thread Pull-Off Hub Screw, for 271858
350288F	Belt Shifter Shaft Bracket Hinge Screw
350339E	Belt Shifter Shaft Bracket Spring Screw Stud (2)
350365C	Thread (lower) Cutting Lever Extension Screw
350399F	Needle Thread Tension (rear) Screw Stud, for 271988
350459D	Thread (upper) Cutting Lever Connection Screw

Numerical List of Parts for Machine 271W2

<u>Part Number</u>	<u>Description</u>
350595XC	Hook Driving Shaft Oil Chain Guard (upper) Set Screw, for 271475
350635XC	Stop Cam Interlocking Rod Guide Set Screw, for 271940
350712C	Barring Lever Hinge Screw
350713ALX	Needle Bar Connecting Stud Set Screw, for 271602
350781AL	Feed Ratchet Gear (eccentric) Stud Set Screw
351894	Thread (upper) Cutting Cam Roller, for 271451
351395	Needle Thread Pull-Off Roller 201883 with 141661C, for 271980
502535	Hook Oiling Felt, for 271574
71X1Y	Needles, Chromium Finish, six, Size 14

# MAINTENANCE PARTS (1 YEAR) FOR THE 271W2 MACHINE

QUANTITY					PART	NAME
1 M/c	5 M/c	10 M/c	25 M/c	50 M/c	NUMBER	
		1	2	4	271761	Arm Lock Spring
1	3	5	10	20	974F	Automatic Hinge Screw
1	3	5	10	20	271410	Automatic Thread Guide
			1	2	271838	Barring Lever
2	8	15	30	60	141644C	Barring Plate Screw
1	3	5	10	20	271943	Barring Slide Plate
1	3	5	10	20	271883	Barring Slide Operating Plate
1	3	5	10	20	271412	Barring Slide Operating Rod Stud
		1	2	4	271752	Belt Guard Catch
			1	2	271977	Belt Shifter
1	3	5	10	20	23554	Belt Shifter Spring
1	3	5	10	20	271950	Belt Shifter Shaft Spring
1	3	5	10	20	39882	Belt Shifter Stop Washer
1	3	5	10	20	249863	Belt Shifter Trip Point
1	3	5	10	20	249864	Belt Shifter Trip Stud
3	15	30	75	150	233028	Bobbin
2	8	15	30	60	271964	Bobbin Case Tension Spring
2	8	15	30	50	141514C	Bobbin Case Regulating Screw
2	8	15	30	50	591F	Bobbin Case Regulating Spring Screw
1	3	5	10	20	271924	Clamp Carrier Block
1	3	5	10	20	141597C	Clamp Carrier Regulator Stud
1	3	5	10	20	39532	Clamp Carrier Regulator Stud Sleeve
5	20	35	90	200	1296AL	Clamp Check Screw
1	3	5	12	25	271404	Clamp Check Complete
1	3	5	10	20	271560	Feed Ratchet Spring
	1	2	3	5	201668E	Feed Wheel Nut
			1	2	271566	Feed Wheel Gear
			1	2	271567	Feed Wheel Gear Intermediate
	1	2	3	5	265672	Feed Wheel Driving Shaft Retaining Ring



MAINTENANCE PARTS (1 YEAR) FOR THE 271W2 MACHINE

QUANTITY					PART	NAME
<u>1 M/c</u>	<u>5 M/c</u>	<u>10 M/c</u>	<u>25 M/c</u>	<u>50 M/c</u>	<u>NUMBER</u>	
1	3	5	10	20	271951	Feed Wheel Tripping Lever Point
1	3	5	10	20	23435	Feed Wheel Lever Spring
1	3	5	10	20	271795	Feed Wheel Tripping Point
1	3	5	10	20	271421	Hook and Bobbin Case Complete
1	3	5	10	20	271578	Hook Driving Belt
1	3	5	10	20	267093	Hook Needle Bearing
1	3	5	10	20	268425	Hook Pulley Needle Bearing
1	3	5	10	20	271789	Hook Gib
1	3	5	10	20	141525F	Hook Gib Screw
1	3	5	10	20	271833	Hook Oil Regulating Screw
2	8	15	30	50	141547AL	Hook Set Screw
1	3	5	10	20	210541	Hook Washer Guard
		1	2	4	271914	Knife Connection Link
1	3	5	10	20	249659	Knife Bar Catch Spring
	1	2	3	5	23466	Knife Bar Catch Point
1	3	5	10	20	249660	Knife Bar Lever Spring
1	3	5	10	20	201732	Knife Bar Stud Nut
1	3	5	10	20	23681	Knife Bar Driving Lever Spring
1	3	5	10	20	271494	Knife Bar Spring
2	10	20	50	100	191F	Knife Screw
1	3	5	12	25	23390	Knife Screw Washer
1	3	5	12	25	271835	Needle Bar
	1	2	3	5	271597	Needle Bar Link
		1	2	3	271760	Needle Bar Crank
	1	2	3	5	271605	Needle Bar Frame Gear
1	3	5	12	25	271947	Needle Plate
2	8	15	30	50	350234D	Needle Plate Screw
2	8	15	30	50	336F	Needle Set Screw
1	3	5	10	20	271488	Needle Thread Tension Guide
1	3	5	10	20	271734	Pulley (loose) Bearing
1	3	5	10	20	271736	Pulley Bearing (double shielded)
1	3	5	10	20	251170	Safety Lever Spring

MAINTENANCE PARTS (1 YEAR) FOR THE 271W2 MACHINE

QUANTITY					PART	NAME
<u>1 M/c</u>	<u>5 M/c</u>	<u>10 M/c</u>	<u>25 M/c</u>	<u>50 M/c</u>	<u>NUMBER</u>	
1	3	5	10	20	271489	Sewing Safety Lock Spring
1	3	5	10	20	222616	Starting Lever Spring
	1	2	3	5	271759	Stop Cam Gear
1	3	5	10	20	39988	Stop Cam Rod Washer
1	3	5	10	20	21651	Stop Cam Interlocking Spring
	1	2	3	5	271653	Stop Cam Pinion
1	3	5	10	20	271495	Stop Cam Spring
2	10	20	50	100	2102	Tension Disc
1	3	5	10	20	40053	Tension Lock Pin Spring
1	3	5	10	20	271949	Tension Releaser Spring
1	3	5	10	20	8238	Tension (side) Spring
2	8	15	30	50	9543	Thread Check Disc
1	3	5	10	20	9545-001	Thread Check Spring
1	3	5	10	20	271926	Thread (lower) Cutting Blade
1	3	5	10	20	249534	Thread (lower) Lever Spring
2	10	20	50	100	271993	Thread (upper) Cutting Blade
1	3	5	10	20	271499	Thread (upper) Cutting Latch Spring
1	3	5	10	20	271692	Thread Guide
1	3	5	10	20	271699	Thread Take-up Lever Complete
2	10	20	50	100	39652	Thread Take-up Spring

MAINTENANCE PARTS (1 YEAR) FOR THE 271W2 MACHINE

In addition to the parts mentioned, the following parts should also be ordered:

QUANTITY					PART	NAME
<u>1 M/c</u>	<u>5 M/c</u>	<u>10 M/c</u>	<u>25 M/c</u>	<u>50 M/c</u>	<u>NUMBER</u>	
3	9	15	35	70	90F	Screw
1	3	5	12	25	157F	Screw
4	20	40	100	200	190D	Screw
3	9	15	35	70	203C	Screw
2	6	10	25	50	217F	Screw
2	6	10	25	50	219F	Screw
2	6	10	25	50	228D	Screw
2	6	10	25	50	229D	Screw
2	6	10	25	50	435ALX	Screw
2	6	10	25	50	448ALX	Screw
2	6	10	25	50	1241D	Screw Stud
4	20	40	100	200	1520J	Nut
2	6	10	25	50	1521D	Nut
3	9	15	35	70	1547X	Nut
1	3	5	12	25	1901	Roller
1	3	5	12	25	1959	Roller
1	3	5	12	25	1960	Roller
1	3	5	12	25	1963	Roller
2	6	10	25	50	7071	Washer
2	6	10	25	50	39541	Washer
1	3	5	12	25	50416F	Screw